Ahead > Beyond







# **Quick selection table**

for variable speed units with two electric pumps

SE	LECTIO	N TABLI	E FOR	VARIA	BLE SPEED UNITS							
Flats: 2 bathrooms + kitchen	7	Max now rate	Building floors	Pressure				riable :	speed np type]			
[no.]	[lit/min]	[m <sup>3</sup> /h]	[no.]	[m]	COMPACT	HP	MATRIX	HP	CVM	HP	EVMSG	HP
			2	31	2GPE COMPACT A/10	1	2GPE MATRIX 3-4T	0.9	2GPE CVM A/10	1	2GPE EVMSG3 8N5	1
from 2			3	35	2GPE COMPACT A/10	1	2GPE MATRIX 3-5T	1	2GPE CVM A/10	1	2GPE EVMSG3 8N5	1
to 6	90	5.5	4	40	2GPE COMPACT A/10	1	2GPE MATRIX 3-6T	1.2	2GPE CVM A/10	1	2GPE EVMSG3 8N5	1
10 0			5	43	2GPE COMPACT A/12	1.2	2GPE MATRIX 3-6T	1.2	2GPE CVM A/12	1.2	2GPE EVMSG3 8N5	1
			6	46	2GPE COMPACT A/12	1.2	2GPE MATRIX 3-6T	1.2	2GPE CVM A/12	1.2	2GPE EVMSG3 8N5	1
			2	31	2GPE COMPACT A/10	1	2GPE MATRIX 3-5T	1	2GPE CVM A/10	1	2GPE EVMSG3 8N5	1
from 7	,		3	35	2GPE COMPACT A/12	1.2	2GPE MATRIX 3-6T	1.2	2GPE CVM A/12	1.2	2GPE EVMSG3 8N5	1
from 7 to 10	120	7	4	40	2GPE COMPACT A/12	1.2	2GPE MATRIX 3-7T	1.8	2GPE CVM B/12	1.2	2GPE EVMSG3 8N5	1
10 10			5	43	2GPE COMPACT B/15	1.5	2GPE MATRIX 3-8T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG3 9N5	1.5
			6	46	2GPE COMPACT B/15	1.5	2GPE MATRIX 3-8T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG3 9N5	1.5
			2	31	2GPE COMPACT B/12	1.2	2GPE MATRIX 5-4T	1.2	2GPE CVM B/12	1.2	2GPE EVMSG5 5N5	1.5
from			3	35	2GPE COMPACT B/12	1.2	2GPE MATRIX 5-5T	1.8	2GPE CVM B/12	1.2	2GPE EVMSG5 5N5	1.5
11 to	150	9	4	40	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-5T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 7N5	2
15			5	43	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-6T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 7N5	2
			6	46	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-6T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 7N5	2
			2	31	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-5T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 5N5	1.5
from			3	35	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-5T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 7N5	2
16 to	175	10.5	4	40	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-6T	1.8	2GPE CVM B/20	2	2GPE EVMSG5 7N5	2
20			5	43			2GPE MATRIX 5-7T	2	2GPE CVM B/23	2.3	2GPE EVMSG5 7N5	2
			6	46			2GPE MATRIX 5-7T	2	2GPE CVM B/23	2.3	2GPE EVMSG5 7N5	2
			2	31	2GPE COMPACT B/15	1.5	2GPE MATRIX 5-5T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 5N5	1.5
from			3	35			2GPE MATRIX 5-5T	1.8	2GPE CVM B/15	1.5	2GPE EVMSG5 7N5	2
21 to	200	12	4	40			2GPE MATRIX 5-6T	1.8	2GPE CVM B/20	2	2GPE EVMSG5 7N5	2
30			5	43			2GPE MATRIX 5-7T	2	2GPE CVM B/23	2.3	2GPE EVMSG5 7N5	2
			6	46			2GPE MATRIX 5-7T	2	2GPE CVM B/23	2.3	2GPE EVMSG5 7N5	2
			2	31			2GPE MATRIX 10-4T	2			2GPE EVMSG5 7N5	2
from			3	35			2GPE MATRIX 10-4T	2			2GPE EVMSG10 6N5	3
31 to	240	14.5	4	40			2GPE MATRIX 10-5T	3			2GPE EVMSG10 6N5	3
40			5	43			2GPE MATRIX 10-5T	3			2GPE EVMSG10 6N5	3
			6	46			2GPE MATRIX 10-6T	3			2GPE EVMSG10 6N5	3
			2	31			2GPE MATRIX 10-4T	2			2GPE EVMSG10 6N5	3
from			3	35			2GPE MATRIX 10-4T	2			2GPE EVMSG10 6N5	3
41 to	270	16	4	40			2GPE MATRIX 10-5T	3			2GPE EVMSG10 6N5	3
50			5	43			2GPE MATRIX 10-6T	3			2GPE EVMSG10 6N5	3
			6	46			2GPE MATRIX 10-6T	3			2GPE EVMSG10 6N5	3
			2	31			2GPE MATRIX 10-5T	3			2GPE EVMSG10 6N5	3
from			3	35			2GPE MATRIX 10-5T	3			2GPE EVMSG10 6N5	3
51 to	310	18.5	4	40			2GPE MATRIX 10-6T	3			2GPE EVMSG10 6N5	3
70			5	43			2GPE MATRIX 10-6T	3			2GPE EVMSG10 6N5	3
			6	46			2GPE MATRIX 10-6T	3			2GPE EVMSG10 6N5	3

Table valid for new installations with unit located on the ground floor, near the consumption points; for installation in a basement or garage, add an extra floor when making the choice.



# Quick selection table

for fixed speed units with two electric pumps

		7	3	
		7		
Į	į	7		

	웊		-	-	-	-	-	-	-	-	1.5	1,5	1.5	1.5	2	2	1.5	1.5	2	2	2	1.5	2	2	2	2	2	2	2	က	3	3	3	8	3	3	က	8	3	3	3
	EVMSG		2GP EVMSG3 7N5	2GP EVMSG3 7N5	2GP EVMSG3 8N5	2GP EVMSG3 8N5	2GP EVMSG3 7N5	2GP EVMSG3 7N5	2GP EVMSG3 8N5	2GP EVMSG3 8N5	2GP EVMSG3 9N5	2GP EVMSG5 5N5	2GP EVMSG5 5N5	2GP EVMSG5 5N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 5N5	2GP EVMSG5 5N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 5N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 7N5	2GP EVMSG5 8N5	2GP EVMSG5 8N5	2GP EVMSG10 6N5	2GP EVMSG10 6N5	2GP EVMSG10 6N5							
	₽	8.0	-	-	-	-	-	-	1.2	1.2	1.2	-	1.2	1.2	1.2	1.5	1.2	1.5	1,5	2	2	1.5	1.5	2	2	2.3															
	CVM	2GP CVM A/8	2GP CVM A/10	2GP CVM A/10	2GP CVM A/10	2GP CVM A/10	2GP CVM A/10	2GP CVM A/10	2GP CVM A/12	2GP CVM A/12	2GP CVM A/12	2GP CVM A/10	2GP CVM A/12	2GP CVM B/12	2GP CVM B/12	2GP CVM B/15	2GP CVM B/12	2GP CVM B/15	2GP CVM B/15	2GP CVM B/20	2GP CVM B/20	2GP CVM B/15	2GP CVM B/15	2GP CVM B/20	2GP CVM B/20	2GP CVM B/23															
	뮾	6.0	-	-	1.2	1.2	-	1.2	1.2	1.8	1.8	1.2	1.2	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	2	2	2	က	က	3	2	2	က	က	3	2	2	က	က	က
	MATRIX	2GP MATRIX 3-4T	2GP MATRIX 3-5T	2GP MATRIX 3-5T	2GP MATRIX 3-6T	2GP MATRIX 3-6T	2GP MATRIX 3-5T	2GP MATRIX 3-6T	2GP MATRIX 3-6T	2GP MATRIX 3-7T	2GP MATRIX 3-7T	2GP MATRIX 5-4T	2GP MATRIX 5-4T	2GP MATRIX 5-5T	2GP MATRIX 5-5T	2GP MATRIX 5-5T	2GP MATRIX 5-5T	2GP MATRIX 5-5T	2GP MATRIX 5-5T	2GP MATRIX 5-6T	2GP MATRIX 5-6T	2GP MATRIX 5-5T	2GP MATRIX 5-5T	2GP MATRIX 5-6T	2GP MATRIX 5-6T	2GP MATRIX 5-7T	2GP MATRIX 10-4T	2GP MATRIX 10-4T	2GP MATRIX 10-5T	2GP MATRIX 10-5T	2GP MATRIX 10-5T	2GP MATRIX 10-4T	2GP MATRIX 10-4T	2GP MATRIX 10-5T	2GP MATRIX 10-5T	2GP MATRIX 10-5T	2GP MATRIX 10-4T	2GP MATRIX 10-4T	2GP MATRIX 10-5T	2GP MATRIX 10-5T	2GP MATRIX 10-6T
-	₽	8.0	-	-	-	-	-	-	1.2	1.2	1.2	1.2	1.2	1.5	1.5	1.5	1.2	1.5	1.5			1.5	1.5																		
Fixed speed [electric pump type]	COMPACT	2GP COMPACT A/8	2GP COMPACT A/10	2GP COMPACT A/10		2GP COMPACT A/10					2GP COMPACT A/12				2GP COMPACT B/15	2GP COMPACT B/15	2GP COMPACT B/12	2GP COMPACT B/15	2GP COMPACT B/15			-	2GP COMPACT B/15																		
	Η	-	1.2	1.5	1.5	1.5	-	1.2	1.5	1.5	2	1.5	1.5	1.5	2	2	1.5	1.5	2	2	2	1.5	1.5	2	2	3	1.5	1.5	2	က	3	1.5	1.5	2	e	3	က	က	က	က	က
	ZCDX	2GP 2CDX 70/10	2GP 2CDX 70/12	2GP 2CDX 70/15	2GP 2CDX 70/15	2GP 2CDX 70/15	2GP 2CDX 70/10	2GP 2CDX 70/12	2GP 2CDX 70/15	2GP 2CDX 70/15	2GP 2CDX 70/20	2GP 2CDX 120/15	2GP 2CDX 120/15	2GP 2CDX 120/15	2GP 2CDX120/20	2GP 2CDX120/20	2GP 2CDX 120/15	2GP 2CDX 120/15	2GP 2CDX 120/20	2GP 2CDX 120/20	2GP 2CDX 120/20	2GP 2CDX 120/15	2GP 2CDX 120/15	2GP 2CDX120/20	2GP 2CDX120/20	2GP 2CDX120/30	2GP 2CDX 120/15	2GP 2CDX 120/15	2GP 2CDX120/20	2GP 2CDX 120/30	2GP 2CDX 120/30	2GP 2CDX 120/15	2GP 2CDX 120/15	2GP 2CDX120/20	2GP 2CDX 120/30	2GP 2CDX 120/30	2GP 2CDX 200/30	2GP 2CDX 200/30	2GP 2CDX 200/30	2GP 2CDX 200/30	2GP 2CDX 200/30
	Η	-	-	1.5	1.5	1.5	-	1.5	1,5	1.5	2	1.5	1.5	1.5	2	2	1.5	2	2	2	2	2	2	2	က	3	8	3	က												
	CDA	2GP CDA 1.00	2GP CDA 1.00	2GP CDA 1.50	2GP CDA 1.50	2GP CDA 1.50	2GP CDA 1.00	2GP CDA 1.50	2GP CDA 1.50	2GP CDA 1.50	2GP CDA 2.00	2GP CDA 1.50	2GP CDA 1.50	2GP CDA 1.50	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 1.50	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 2.00	2GP CDA 3.00	2GP CDA 3.00	2GP CDA 3.00	2GP CDA 3.00	2GP CDA 3.00												
	H	1.5	1.5	1.5	2	2	1.5	1.5	2	2	3	1.5	2	3	3	3	2	က	က																						
	AGA	2GP AGA 1.50	2GP AGA 1.50	2GP AGA 1.50	2GP AGA 2.00	2GP AGA 2.00	2GP AGA 1.50	2GP AGA 1.50	2GP AGA 2.00	2GP AGA 2.00	2GP AGA 3.00	2GP AGA 1.50	2GP AGA 2.00	2GP AGA 3.00	2GP AGA 3.00	2GP AGA 3.00	2GP AGA 2.00	2GP AGA 3.00	2GP AGA 3.00																						
Pressure	<u>m</u>	31	35	40	43	46	31	35	40	43	46	31	35	40	43	46	31	35	40	43	46	31	35	40	43	46	31	35	40	43	46	31	35	40	43	46	31	35	40	43	46
Building floors	[no.]	2	es	4	2	9	2	3	4	ro.	9	2	3	4	2	9	2	33	4	2	9	2	3	4	2	9	2	3	4	2	9	2	3	4	2	9	2	3	4	2	9
ətsi wolf xsM	[m <sup>3</sup> /h]			5.5					7					6					10.5					12					14.5					16					18.5		
	[lit/min]			06					120					120					175					200					240					270					310		
Flats: 2 bathrooms + kitchen	[no.]			TOTH 2	0 01			from 7	to 10				from 11	1011	2			40	to 20	07 01			from 04	12 mom 21	8			7	to 40	2			Access 44	10m 4	00 01			from E4	10 July 10 Jul		

Table valid for new installations with unit located on the ground floor, near the consumption points; for installation in a basement or garage, and an exita floor when making the choice.



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Unit	General characteristics	Versions available			胚	***	Page
GP AGA	Pressure booster sets consisting of two self-priming electric pumps in cast iron	2 fixed speed pumps	•	•		•	8
GP CDA	76.5 m  25.2 m³/h  Pressure booster sets consisting of two twin-impeller electric pumps in cast iron	2 fixed speed pumps	•	•		•	10
GP 2CDX	71.5 m  25.2 m³/h  Pressure booster sets consisting of two twin-impeller electric pumps in AISI 304 stainless steel	2 fixed speed pumps	•	•	•	•	12
GP-GPE COMPACT	▲ 79 m	2 fixed speed pumps	•	•		•	14
	Pressure booster sets consisting of two multi-stage horizontal electric pumps with technopolymer impellers and cast iron body	2 variable speed pumps	•	•		•	30
GP-GPE MATRIX	<b>▲</b> 97 m	1 variable speed pump	•		•		28
		2 fixed speed pumps	•	•	•	•	16
	Pressure booster sets consisting of one or two multi-stage horizontal electric pumps in AISI 304 stainless steel.	2 variable speed pumps	•	•	•	•	32
GP-GPE CVM	▲ 98.5 m	2 fixed speed pumps	•	•		•	18
	Pressure booster sets consisting of two multi-stage vertical electric pumps with technopolymer impellers and cast iron body	2 variable speed pumps	•	•		•	34
GP-GPE EVMSG	▲ 95.5 m	2 fixed speed pumps	•	•	•	•	20
		3 fixed speed pumps	•	•	•	•	22
	120 m³/h	2 variable speed pumps	•	•	•	•	36
	Pressure booster sets consisting of two or three multi-stage vertical electric pumps in AISI 304 stainless steel with a cast iron body	3 variable speed pumps	•	•	•	•	38



Residential type applications



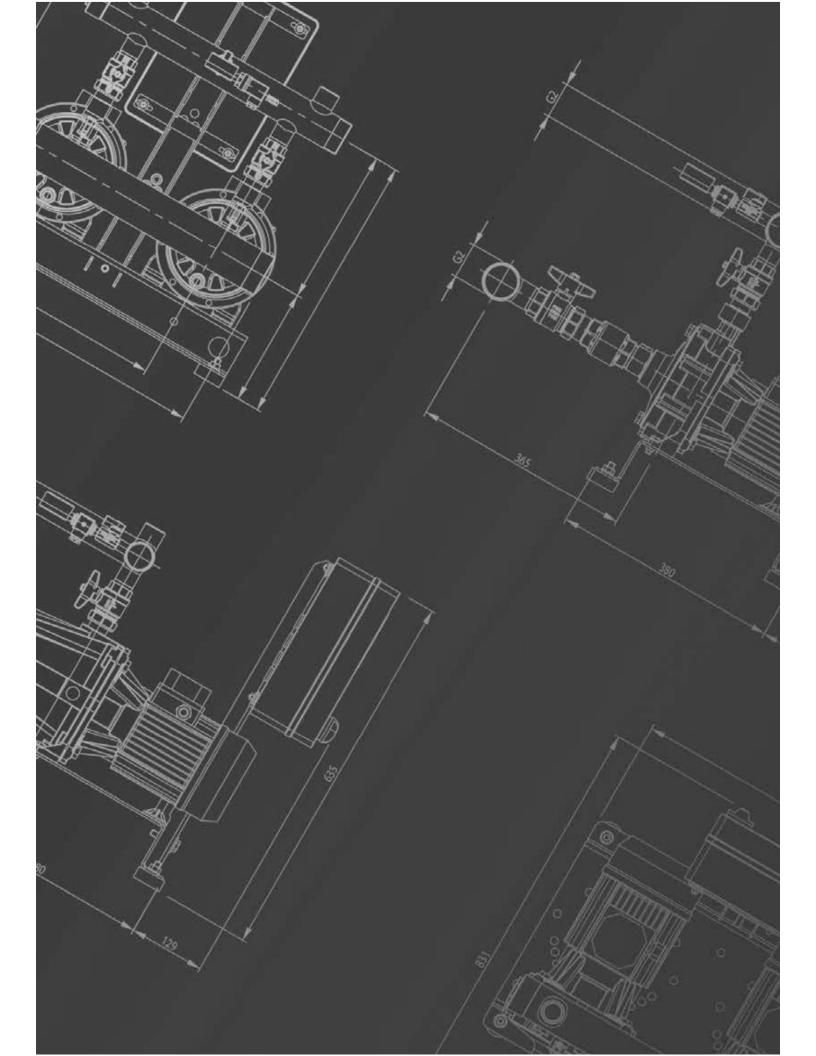
Domestic or commercial type applications

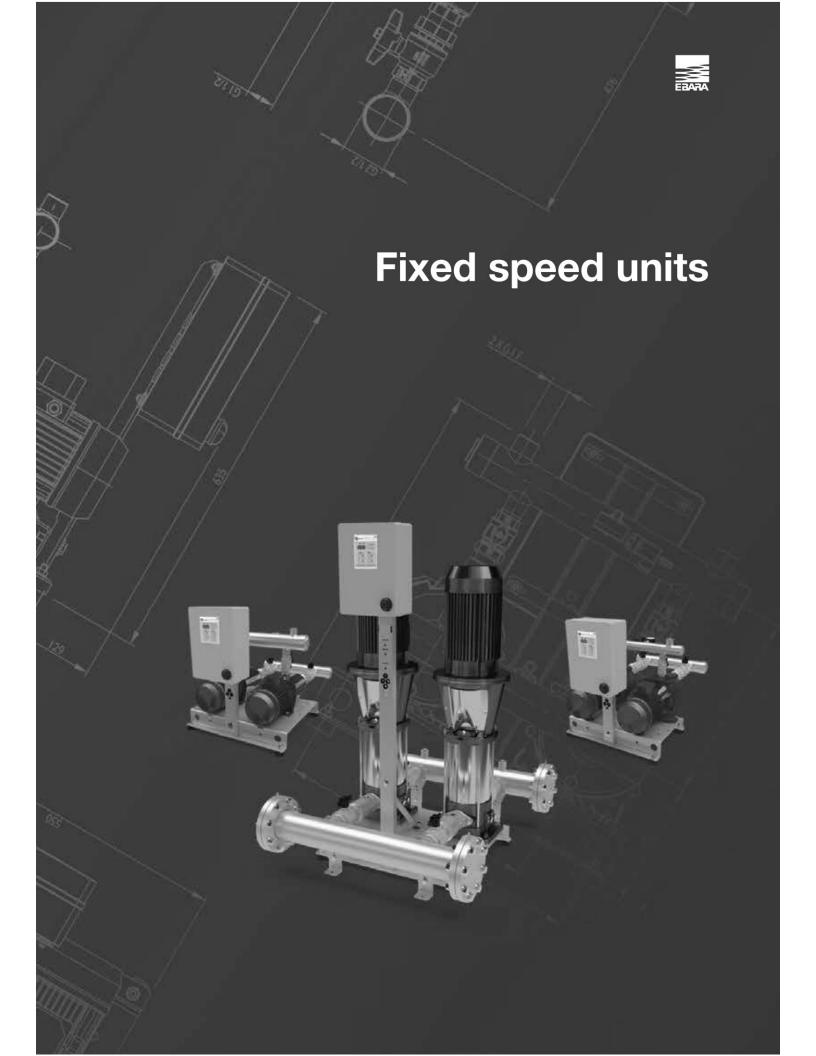


Industrial type applications



Agriculture and irrigation







# **2GP AGA**

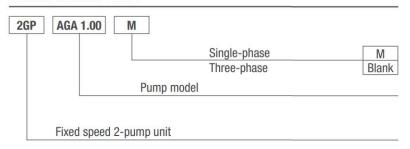
# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS



Pressure booster sets consisting of 2 selfpriming electric pumps in cast iron, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP AGA units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	6 bar for 2GP AGA 1.00 10 bar for the other models
Maximum liquid temperature	45°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP44
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GP AGA**

# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS

2GP AGA	kW	HP					0-	Flow r	ate					Innut	current	DNA	DNN
Model	x2	x2	I/min	0	10	20	40	60	90	100	120	160	200	. [/	A]	DIVA	Divivi
			m³/h	0	0.6	1.2	2.4 H=	3.6 Head [	5.4 m]	6.0	7.2	9.6	12.0	1~ 230V	3~ 400V		
2GP AGA 1.00 (M)	0.75	1		50.0	47.5	45.0	40.3	35.7	29.1	27.0	23.0	-	150	5.5	1.7	G1½	G1½
2GP AGA 1.50 (M)	1.1	1.5		51.0	_	48.0	45.1	42.4	38.6	37.4	35.1	30.8	27.0	8.1	3.3	G21/2	G11/2
2GP AGA 2.00 (M)	1.5	2		62.5	-	59.0	55.6	52.2	47.3	45.7	42.5	36.4	30.5	9.8	3.6	G21/2	G11/2
2GP AGA 3.00	2.2	3		72.0	-	68.0	64.3	60.8	55.9	54.4	51.6	46.4	42.0	-	4.7	G21/2	G11/2

### **SPECIFICATIONS**

Pressure booster unit consisting of 2 self-priming centrifugal pumps in cast iron, AGA range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel.

The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply, 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# **2GP CDA**

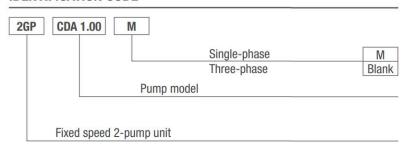
# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS



Pressure booster sets consisting of 2 centrifugal twin-impeller electric pumps in cast iron, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP CDA units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	6 bar for 2GP CDA 1.00 10 bar for the other models
Maximum liquid temperature	40/80°C (depending on the pump model)
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP44
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GP CDA**

# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS

Model	kW	HP						Q=	Flow r	ate						Input o	current	DNA	DNN
	x2	x2	I/min	0	40	80	100	160	180	200	220	280	340	380	420	[/	A]		
			m³/h	0	2.4	4.8	6.0	9.6	10.8	12.0	13.2	16.8	20.4	22.8	25.2	1~	3~		
								H=	Head	[m]						230V	400V		
2GP CDA 1.00 (M)	0.75	1		41.5	39.5	37.0	35.2	27.0	21.0	-	(17)	-	101	-	(47)	6.1	1.7	G1½	G11/2
2GP CDA 1.50 (M)	1.1	1.5		52.0	50.8	48.8	47.1	38.4	33.4	27.5	-	-	-	2	-	8.6	3.3	G2	G11/2
2GP CDA 2.00 (M)	1.5	2		62.0	60.5	58.6	56.9	49.8	46.5	40.3	32.5	-	100	-	1-	10.8	4.1	G2	G11/2
2GP CDA 3.00	2.2	3		64.0	-	60.5	59.3	54.1	51.6	48.4	44.6	32.0	-	-	-	-	4.7	G2	G2
2GP CDA 4.00	3	4		70.0	2	-	67.0	64.8	63.9	62.5	62.0	58.0	53.5	48.0	1121	12	6.4	G21/2	G2
2GP CDA 5.50	4	5.5		80.0	_	-	76.5	73.9	72.9	71.8	70.5	66.8	62.0	58.3	54.0	-	8.7	G21/2	G2

# **SPECIFICATIONS**

Pressure booster unit consisting of 2 centrifugal twin-impeller pumps in cast iron, CDA range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel.

The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply, 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# 2GP 2CDX

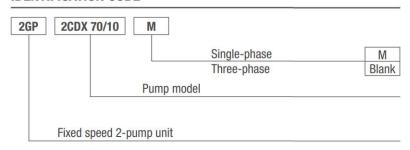
# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS



Pressure booster sets consisting of 2 centrifugal twin-impeller electric pumps in AISI 304 stainless steel, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP 2CDX units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	8 bar
Maximum liquid temperature	60°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# 2GP 2CDX

# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS

2GP 2CDX																
Model	kW	HP		,			Q=Flo	w rate					Input o	current	DNA	DNM
	x2	x2	I/min	0	40	80	120	160	240	300	360	420	[/	<b>A]</b>		
			m³/h	0	2.4	4.8	7.2	9.6	14.4	18.0	21.6	25.2	1~	3~		
							H=He	ad [m]					230V	400V		
2GP 2CDX 70/10 (M)	0.75	1		41.0	38.5	35.3	31.5	27.0	150	(155)	-	15	6	2	G2	G1½
2GP 2CDX 70/12 (M)	0.9	1.2		48.0	44.5	40.3	35.5	30.0	-	-	-	-	7	2.5	G2	G11/2
2GP 2CDX 70/15 (M)	1.1	1.5		56.0	52.5	48.0	42.8	36.5		): <b>-</b> :	-	-	8.1	3.3	G2	G1½
2GP 2CDX 70/20 (M)	1.5	2		64.0	60.0	55.6	50.4	44.0	.=0		=	-	10	4.5	G2	G11/2
2GP 2CDX 120/15 (M)	1.1	1.5		46.0	1/25	42.0	41.0	39.5	35.0	30.0	2	1128	8.3	3.3	G2	G2
2GP 2CDX 120/20 (M)	1.5	2		55.0	-	51.5	49.5	47.4	41.8	36.5	-	-	10.2	4.5	G2	G2
2GP 2CDX 120/30	2.2	3		63.0	()	59.0	57.0	54.6	49.2	44.0		0.70	100	4.7	G2	G2
2GP 2CDX 120/40	3	4		71.5	-	68.5	66.5	64.0	58.0	52.0	-	-	-	6.4	G2	G2
2GP 2CDX 200/30	2.2	3		55.0		-	52.0	50.8	48.1	45.5	42.7	39.5	(2)	6.4	G2½	G2
2GP 2CDX 200/40	3	4		66.0	-	+	62.5	61.1	58.0	55.2	52.3	49.0	-	6.5	G21/2	G2
2GP 2CDX 200/50	3,7	5		75.0	- 5	- 8	71.5	70.1	67.0	64.3	61.2	57.5	-	8.7	G21/2	G2

### **SPECIFICATIONS**

Pressure booster unit consisting of 2 centrifugal twin-impeller pumps in AISI 304 stainless steel, 2CDX range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel. The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply, 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# **2GP COMPACT**

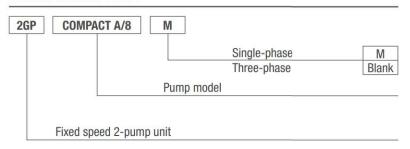
# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS



Pressure booster sets consisting of 2 centrifugal multi-stage electric pumps with technopolymer impellers and a cast iron body, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP COMPACT units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	40°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP44
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GP COMPACT**

# **FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS**

2GP COMPACT																
Model	kW x2	HP x2						w rate		400			1000	current	DNA	DNM
	XZ	XZ	I/min m³/h	0	2.4	60 3.6	80 4.8	100	120 7.2	160 9.6	200	240 14.4	1~	A] 3~		
			111 /11	U	2.4	3.0	100040	ad [m]	1.2	5.0	12	14.4	230V	400V		
2GP COMPACT A/8 (M)	0.6	0.8		46.0	39.7	36.1	32.0	27.4	22.4	10.5	-	1.5	4	1.4	G1½	G1½
2GP COMPACT A/10 (M)	0.75	1		62.0	56.5	53.0	48.5	43.5	37.1	20.0	-	-	6	1.9	G11/2	G11/2
2GP COMPACT A/12 (M)	0.9	1.2		74.0	67.5	63.5	58.5	52.5	45.0	24.0	-	-	6.2	2.5	G11/2	G11/2
2GP COMPACT A/15 (M)	1.1	1.5		86.0	79.0	74.5	69.0	62.5	54.0	28.0	-	-	7.3	2.5	G11/2	G11/2
2GP COMPACT B/12 (M)	0.9	1.2		51.0	1/25	47.5	46.0	43.5	41.5	35.2	27.6	18.0	5.8	2.5	G2	G11/2
2GP COMPACT B/15 (M)	1.1	1.5		63.0	-	58.0	56.0	54.0	51.5	44.5	34.5	22.0	7.3	2.5	G2	G11/2

# **SPECIFICATIONS**

Pressure booster unit consisting of 2 multi-stage horizontal pumps with technopolymer impellers and a cast iron body, COMPACT range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel.

The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply, 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# **2GP MATRIX**

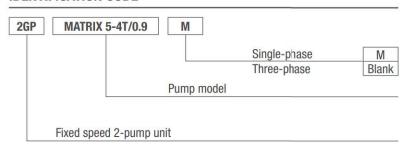
# **FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS**



Pressure booster sets consisting of 2 centrifugal multi-stage horizontal electric pumps in AISI 304 stainless steel, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP MATRIX units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	85°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GP MATRIX**

# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS

Model	kW	HP							(	Q=Flo	w rate								In	out	DNA	DNN
	x2	х2	I/min	0	40	60	90	120	160	200	260	320	400	500	600	700	800	900	\$5000 B	rent A]		
			m³/h	0	2.4	3.6	5.4	7.2		12.0 H=Hea			24.0	30.0	36.0	42.0	48.0	54.0	1~ 230V	3~ 400V		
2GP MATRIX 3-4T/0.65 (M)	0.65	0.9		45.0	42.0	39.1	34.0	27.2	1000	-	-	8	-	-	-	-	-	-	4.5	1.7	G11/2	G1½
2GP MATRIX 3-5T/0.75 (M)	0.75	1		56.5	52.5	49.0	42.5	34.0	20.0	-	-	-	-	-	347	-	-	-	5.4	1.7	G11/2	G11/2
2GP MATRIX 3-6T/0.9 (M)	0.9	1.2		68.0	62.5	58.5	51.0	41.0	24.0	(-0)	=	-		35 <del>-</del> 3	100		-	-	5.7	2.5	G11/2	G1½
2GP MATRIX 3-7T/1.3 (M)	1.3	1.8		79.0	73.0	68.5	59.5	47.5	28.0	-	3	2	-	-	-	-	-	-	7.8	3.3	G11/2	G11/2
2GP MATRIX 3-8T/1.3 (M)	1.3	1.8		90.5	83.5	78.0	68.0	54.5	32.0	1-0	-	-	-	0.00	1-1	-	-	-	7.8	3.3	G11/2	G1½
2GP MATRIX 3-9T/1.5 (M)	1.5	2		102.0	94.0	88.0	76.5	61.0	36.0	- (+)	-	-	-	-	-	-	-	-	8.7	3.8	G11/2	G11/2
2GP MATRIX 5-4T/0.9 (M)	0.9	1.2		46.0	-	43.0	41.0	38.6	34.7	29.4	17.6	-	-	15	-	-	-	-	5.7	2.5	G2	G11/2
2GP MATRIX 5-5T/1.3 (M)	1.3	1.8		57.5	1-1	54.0	51.0	48.5	43.5	36.7	22.0	2	23	-		-	2:	-	7.8	3.3	G2	G11/2
2GP MATRIX 5-6T/1.3 (M)	1.3	1.8		69.0	-	64.5	61.5	58.0	52.0	44.0	26.4	-	-	): <b>+</b> (	(+)	-	-	-	7.8	3.3	G2	G11/2
2GP MATRIX 5-7T/1.5 (M)	1.5	2		80.5		75.5	72.0	67.5	61.0	51.5	30.8	-	-		-	-	-	-	8.7	3.8	G2	G11/2
2GP MATRIX 5-8T/2.2 (M)	2.2	3		92.0	1920	86.0	82.0	77.0	69.5	58.5	35.2	2	2	1721	-	127	127	~	13	4.7	G2	G11/2
2GP MATRIX 5-9T/2.2 (M)	2.2	3		104.0	-	97.0	92.0	87.0	78.0	66.0	39.6	-	-	-	-	-	-	-	13	4.7	G2	G11/2
2GP MATRIX 10-3T/1.3 (M)	1.3	1.8		36.0	82	175	-	33.3	32.1	30.9	28.6	25.5	19.3	8.7		17		-	7.8	3.3	G21/2	G21/2
2GP MATRIX 10-4T/1.5 (M)	1.5	2		48.0	7/45	-	-	44.5	43.0	41.0	38.1	34.0	25.7	11.6	-	-2	-	-	8.7	3.8	G21/2	G21/2
2GP MATRIX 10-5T/2.2 (M)	2.2	3		60.0	89	-	-	55.5	53.5	51.5	47.5	42.5	32.1	14.5	-	-	-	=	13	4.7	G21/2	G21/2
2GP MATRIX 10-6T/2.2 (M)	2.2	3		72.0	(-,	1-0	-	66.5	64.5	62.0	57.0	51.0	38.5	17.4	-	-	-	-	13	4.7	G21/2	G21/2
2GP MATRIX 18-3T/2.2 (M)	2.2	3		36.3	-	-	-	-	-	-	33.0	31.9	30.4	28.1	25.2	21.3	15.5	7.8	13	4.7	G3	G3
2GP MATRIX 18-4T/3	3	4		48.5	-	-	-	-	-	-	44.0	42.5	40.5	37.4	33.6	28.4	20.6	10.4	-	6.4	G3	G3
2GP MATRIX 18-5T/4	4	5.5		60.5	-	-		-	-		55.0	53.0	50.5	47.0	42.0	35.5	25.8	13.0	-	8.7	G3	G3
2GP MATRIX 18-6T/4	4	5.5		72.5	-	-	-	-	-	-	66.0	64.0	60.5	56.0	50.5	42.5	30.9	15.6	2	8.7	G3	G3

# **SPECIFICATIONS**

Pressure booster unit consisting of 2 centrifugal multi-stage horizontal pumps in AISI 304 stainless steel, MATRIX range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel. The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply, 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# **2GP CVM**

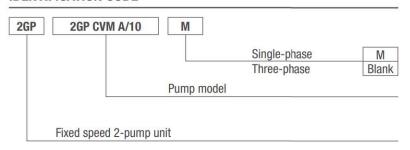
# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS



Pressure booster sets consisting of 2 centrifugal multi-stage vertical electric pumps in cast iron, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP CVM units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	11 bar
Maximum liquid temperature	40°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP44
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GP CVM**

# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS

Model	kW	HP					Q=Flo	w rate					Input o	current	DNA	DNN
	x2	x2	I/min	0	40	60	80	100	120	160	200	240	[/	<b>A</b> ]		
			m³/h	0	2.4	3.6	4.8	6.0	7.2	9.6	12.0	14.4	1~	3~		
							H=Hea	ad [m]					230V	400V		
2GP CVM A/8 (M)	0.6	0.8	1	47.5	42.5	39.4	35.6	31.1	25.9	12.8	-	1.7	4	1.4	G2	G2
2GP CVM A/10 (M)	0.75	1		62.5	57.5	54.0	49.5	43.5	36.6	19.5	- 4	_	6	1.7	G2	G2
2GP CVM A/12 (M)	0.9	1.2		75.0	69.0	65.0	59.5	52.5	44.0	23.4	-	-	6.5	2.5	G2	G2
2GP CVM A/15 (M)	1.1	1.5		87.5	80.5	75.5	69.5	61.0	51.0	27.3	-	177	7.2	2.5	G2	G2
2GP CVM A/18 (M)	1.3	1.8		103.0	94.5	88.0	80.0	70.0	58.5	28.8	~	Vi <u>2</u> 8	7.8	3.3	G2	G2
2GP CVM B/10 (M)	0.75	1		38.1	-	36.2	35.1	33.7	32.0	27.5	21.6	14.7	5.6	1.7	G2	G2
2GP CVM B/12 (M)	0.9	1.2		51.0	-	48.0	46.8	45.0	42.6	36.6	28.8	19.6	6.2	2.5	G2	G2
2GP CVM B/15 (M)	1.1	1.5		63.5	2	60.5	58.5	56.2	53.3	45.8	36.0	24.5	7.4	2.5	G2	G2
2GP CVM B/20 (M)	1.5	2		78.5	-	74.0	72.0	69.0	65.5	56.0	44.5	30.6	8.3	3.8	G2	G2
2GP CVM B/23 (M)	1.7	2.3		91.5	-	86.0	84.0	80.5	76.5	65.5	51.5	35.7	9.6	4.1	G2	G2
2GP CVM B/25	1.85	2.5		105.0	-	98.5	96.0	92.0	87.0	74.5	59.0	41.0	-	4.7	G2	G2

### **SPECIFICATIONS**

Pressure booster unit consisting of 2 multi-stage vertical pumps with technopolymer impellers and a cast iron body, CVM range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel. The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply, 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



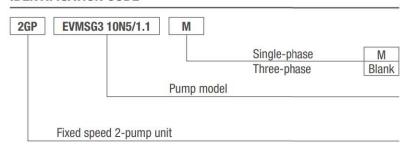
# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS



Pressure booster sets consisting of 2 centrifugal multi-stage vertical electric pumps in cast iron, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GP EVMSG units are available in 230V single-phase and 400V three-phase versions.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	80°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# FIXED SPEED UNITS WITH TWO ELECTRIC PUMPS

Model	kW	HP				Q	=Flow rat	te				Input o	current	DNA	DNN
	x2	x2	I/min	0	40	60	80	120	150	200	260	[/	A]		
			m³/h	0	2.4	3.6	4.8	7.2	9.6	12	15.6	1~	3~		
						Н	=Head [m	1]				230V	400V		
2GP EVMSG3 7N5/0.75 (M)	0.75	1		51.5	49.5	47.5	45	38.3	29.2	11.77	170	5.3	1.7	G11/2	G11/2
2GP EVMSG3 8N5/0.75 (M)	0.75	1		59	56.5	54.5	51.5	44	33.4		-	5.3	1.7	G11/2	G11/2
2GP EVMSG3 9N5/1.1 (M)	1.1	1.5		66.5	63.5	61	58	49	37.6	:-	-	6.5	2.5	G11/2	G11/2
2GP EVMSG3 12N5/1.1 (M)	1.1	1.5		89	84.5	81.5	77.5	65.5	50	\ <del>-</del>	-	6.5	2.5	G11/2	G11/2
2GP EVMSG5 5N5/1.1 (M)	1.1	1.5		47.5	121	-	45	42.5	39.9	34.5	25.5	6.5	2.5	G2	G2
2GP EVMSG5 7N5/1.5 (M)	1.5	2		66.5	)=:	-	63	59.5	56	48.5	35.7	8.8	3.3	G2	G2
2GP EVMSG5 10N5/2.2 (M)	2.2	3		95	1-1	-	90	88.5	80	69	51	8.8	4.7	G21/2	G21/2

Model	kW	HP						Q	=Flow	ı rate							Input o	current	DNA	DNM
	x2	x2	I/min	0	150	200	260	300	360	400	500	600	700	800	900	960	[/	A]		
			m³/h	0	9	12	15.6	18	21.6	24	30	36	42	48	54	57.6	1~	3~		
								Н	=Hea	d [m]							230V	400V		
2GP EVMSG10 6N5/2.2 (M)	2.2	3		65.5	63.5	62.5	59	56	50	45	29.5	0			-	2	12.9	4.7	G21/2	G21/2
2GP EVMSG10 8N5/3.0	3.0	4		87	84.5	83.5	79	74.5	66.5	59.5	39.3	-	-	-	-	-	-	6.4	G21/2	G21/2
2GP EVMSG10 9N5/4.0	4.0	5.5		98	95.5	93.5	89	84	74.5	67	44	-	-	-	-	-	-	8.7	G21/2	G2½
2GP EVMSG15 4N5/4.0	4.0	5.5		59	-2	-2	55	54.5	53	52	50	46.5	41	33.6	_	_	72	8.7	G3	G3
2GP EVMSG15 6N5/5.5	5.5	7.5		88.5	-	-	82.5	81.5	79.5	78	74.5	69.5	61	50.5	-	-	-	10.4	G3	G3
2GP EVMSG20 3N5/5.5	4.0	5.5		50.5	-	.7	-7	-	46	45	43.4	41.6	39.2	35.5	29.9	26.2	-	8.7	DN100	DN100
2GP EVMSG20 4N5/5.5	5.5	7.5		67	-	-	-	-	60.8	59.8	57.8	55.4	52.3	47	39.8	34.9	-	10.4	DN100	DN100
2GP EVMSG20 6N5/7.5	7.5	10		101		-	141	-	91	89.5	86.5	83	79	71	60	52	-	10.4	DN100	DN100

2GP EVMSG 32-45															
Model	kW	HP					Q=Flo	w rate					Input	DNA	DNM
	x2	x2	I/min	0	400	700	1000	1200	1400	1600	1800	2000	current [A]		
			m³/h	0	24	42	60	72	84	96	108	120	3~		
							H=Hea	ad [m]					400V		
2GP EVMSG32 3-0F5/5.5 ZN	5.5	7.5		63	59	52	43	36.4	28.2	-	178	7.51	6	DN125	DN100
2GP EVMSG32 4-0F5/7.5 ZN	7.5	10		83.5	79	70	58	49.5	38.7	_	-	. =	13.6	DN125	DN100
2GP EVMSG45 2-0F5/7.5 ZN	7.5	10		54	-	49	46.5	44.5	41.5	38.1	33	28.7	13.6	DN150	DN125

# **SPECIFICATIONS**

Pressure booster unit consisting of 2 multi-stage vertical pumps in AISI 304 stainless steel with body in cast iron, EVMSG range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45) and a delivery manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45). The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the intake side), 2 brass connectors for the air supply on threaded versions (for flanged versions, connection point kit for air supply connection available upon request as an optional), 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



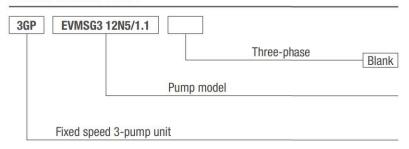
# FIXED SPEED UNITS WITH THREE ELECTRIC PUMPS



Pressure booster sets consisting of 3 multistage vertical electric pumps in cast iron, designed for connection to membrane or air cushion pressure tanks or to autoclave systems. Particularly suitable for domestic water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 3GP EVMSG units are available in the 400V three-phase version.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	80°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	400V ± 10% (three-phase versions)



# FIXED SPEED UNITS WITH THREE ELECTRIC PUMPS

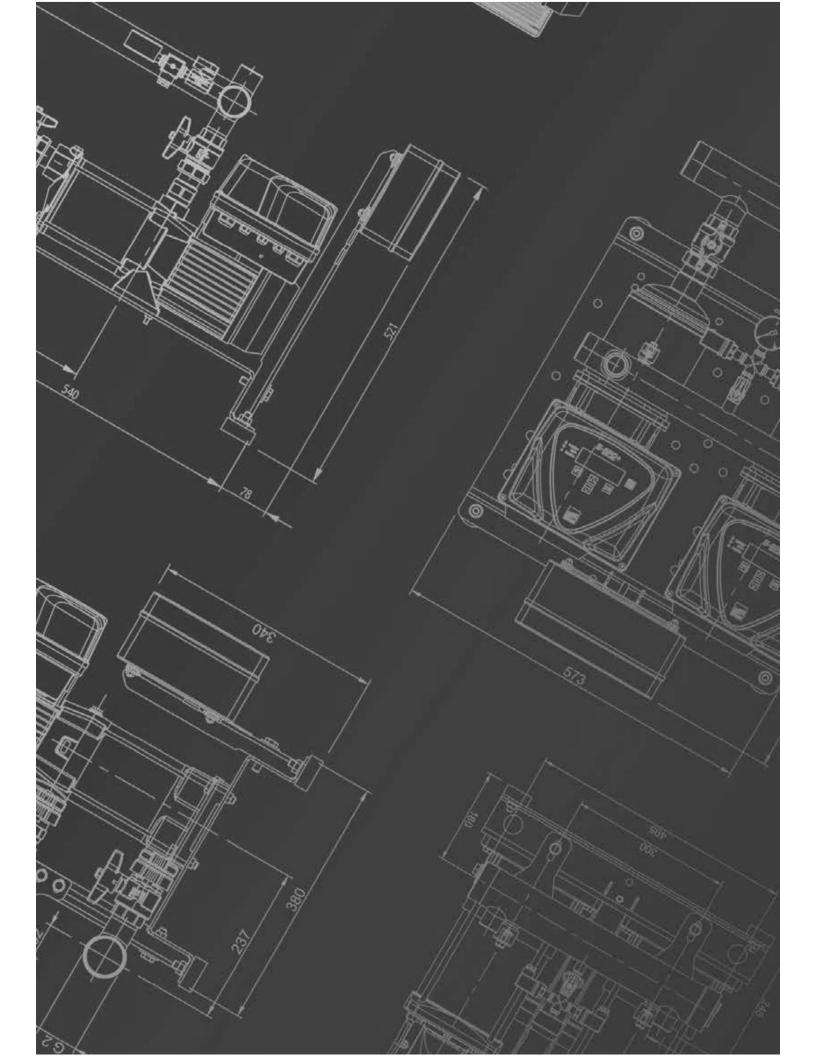
Model	kW	HP						Q=	Flow r	ate						Input	DNA	DNM
	х3	х3	I/min	0	60	90	120	180	225	300	390	450	540	600	750	current		
			m³/h	0	3.6	5.4	7.2	10.8	13.5	18	23.4	27	32.4	36	45	[A]		
								H=	Head	[m]						400V		
3GP EVMSG3 8N5/0.75	0.75	1		59	56.5	54.5	52	44	33.4	-	-	17	15/	-	(5)	1.7	G2	G2
3GP EVMSG3 12N5/1.1	1.1	1.5		89	84.5	81.5	77.5	65.5	50	-	-	-	-	-	-	2.5	G2	G2
3GP EVMSG5 5N5/1.1	1.1	1.5		47.5	-	-	45	42.5	39.9	34.5	25.5	(14)	-	-	-	2.5	G21/2	G21/2
3GP EVMSG5 7N5/1.5	1.1	1.5		66.5	-	-	63	59.5	56	48.5	35.7	-	-	-	-	3.3	G21/2	G21/2
3GP EVMSG5 8N5/2.2	2.2	3		76		2	72	68	64	55	41	5 <u>-</u> 25	21	=	140	4.7	G21/2	G21/2
3GP EVMSG5 10N5/2.2	2.2	3		95	-	-	90	88.5	80	69	51	-	-	-		4.7	G21/2	G21/2
3GP EVMSG10 6N5/2.2	2.2	3		65.5	1.00	-	(1 <del>2</del> )	-	63.5	62.5	59	56	50	45	29.5	4.7	G3	G3
3GP EVMSG10 7N5/3	3	4		76.5	-	-	-	-	74	73	69	65.5	58	52	34.4	6.4	G3	G3
3GP EVMSG10 8N5/3	3	4		87	-	-	1141	-	84.5	83.5	79	74.5	66.5	59.5	39.3	6.4	G3	G3
3GP EVMSG10 9N5/4	4	5.5		98	-	-	-	-	95.5	93.5	89	84	74.5	67	44	8.7	G3	G3

Model	kW	HP						Q=Flo	w rate					27	Input	DNA	DNM
	х3	хЗ	I/min	0	390	450	540	600	750	900	1050	1200	1350	1440	current		
			m³/h	0	23.4	27	32.4	36	45	54	63	72	81	6.4	[A]		
								H=He	ad [m]						400V		
3GP EVMSG15 4N5/4	4	5.5		59	55	54.5	53	2	50	46.5	41	33.6	-	-	8.7	DN100	DN100
3GP EVMSG15 5N5/5.5	5.5	7.5		73.5	69	68	66	65	62	58	51	42	-	-	10.4	DN100	DN100
3GP EVMSG15 6N5/5.5	5.5	7.5		88.5	82.5	81.5	79.5	78	74.5	69.5	61	50.5	-	-	10.4	DN100	DN100
3GP EVMSG20 3N5/4	3	4		50.5	-	-	46	45	43.4	41.6	39.2	35.5	29.9	26.2	8.7	DN100	DN100
3GP EVMSG20 4N5/5.5	5.5	7.5		67	-	-	60.8	59.8	57.8	55.4	52.3	47	39.8	34.9	10.4	DN100	DN100
3GP EVMSG20 6N5/7.5	7.5	10		101	-	-	91	89.5	86.5	83	79	71	60	52	13.6	DN100	DN100

3GP EVMSG 32-45															
Model	kW	HP					Q=Flow rate Inpu	Input	DNA	DNM					
х3	хЗ	х3	I/min	0	600	1050	1500	1800	2100	2400	2700	3000	current		
			m³/h	0	36	63	90	108	126	144	162	180	[A]		
				,			H=He	ad [m]			•		400V		
3GP EVMSG32 3-0F5/5.5 ZN	5.5	7.5		63	59	52	43	36.4	28.2	-	-	S=3	10.4	DN150	DN125
3GP EVMSG32 4-0F5/7.5 ZN	7.5	10		83.5	79	70	58	49.5	38.7	. <del></del> 0	-	17.	13.6	DN150	DN125
3GP EVMSG45 2-0F5/7.5 ZN	7.5	10		54	(20)	49	46.5	44.5	41.5	38.1	33	28.7	13.6	DN200	DN150

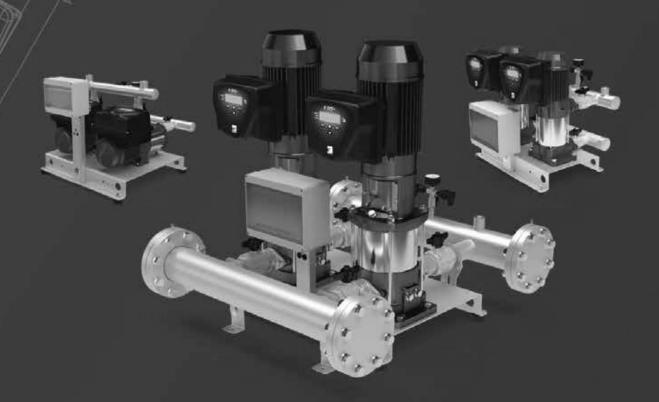
# **SPECIFICATIONS**

Pressure booster unit consisting of 3 multi-stage vertical pumps in AISI 304 stainless steel with body in cast iron, EVMSG range, installed on their own galvanised steel base (with omega profile) and controlled via an electronic panel with alternating exchange at every start-up. The pumps are joined together by means of an intake manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45) and a delivery manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45). The unit is completed with 6 brass shut-off valves (3 on the intake side and 3 on the delivery side), 3 brass check valves (on the intake side), 3 brass connectors for the air supply on threaded versions (for flanged versions, connection point kit for air supply connection available upon request as an optional), 1 pressure transducer (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.





# Variable speed units





# **1GPE JEX**

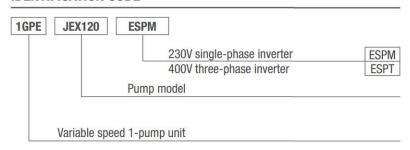
# **VARIABLE SPEED UNITS WITH AN ELECTRIC PUMP**



Pressure booster system with a self-priming stainless steel electric pump with constant pressure control, including a variable speed electronic inverter device (model E-SPD+) and 2-litre expansion tank. The 1GPE systems are particularly suitable for domestic pressure boosting, limited garden irrigation, washing vehicles and clean water movement in general. The new E-SPD+ inverter device boasts easy use and programming thanks to simplified, intuitive software that allows the user to make the settings and start-up in about 2 minutes.

The 1GPE systems are available in 230V single-phase and 400V three-phase versions but, in both cases, the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

# **IDENTIFICATION CODE**



Maximum working pressure	6 bar
Maximum liquid temperature	45°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP54
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **1GPE JEX**

# VARIABLE SPEED UNITS WITH AN ELECTRIC PUMP

1GPE JEX														
Model	kW	HP				Q=Flo	w rate	0	02 :	v	Inj	put	DNA	DNM
	1		I/min	0	20	40	50	60	70	75	100000	rent		
			m³/h	0	1.2	2.4	3	3.6	4.2	4.5		A] i~		
						H=He	ad [m]				230V	400V		
1GPE JEX120 ESP(M)(T)	0.88	1.2		50.0	41.0	34.0	30.5	27.5	24.5	1-1	3	1.7	G11/4	G1
1GPE JEX150 ESP(M)(T)	1.1	1.5		59.0	49.0	40.5	37.0	34.0	31.0	29.5	5.8	3.3	G11/4	G1

# **SPECIFICATIONS**

Pressure booster set with constant pressure control with variable frequency, consisting of a self-priming electric pump in AISI 304 stainless steel with a technopolymer impeller (JEX range) including the E-SPD+ inverter device and 1 five-way connector in AISI 304 stainless steel (on the intake side), 1 analogue pressure gauge and 1 pressure transducer (4-20mA). The 1GPE pressure booster set comes fitted as standard with a 2-litre expansion tank.

The pressure booster sets are designed to be connected and to communicate with other identical units, working in parallel.



# **1GPE MATRIX**

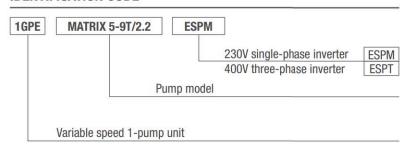
# **VARIABLE SPEED UNITS WITH AN ELECTRIC PUMP**



Pressure booster system with a multi-stage stainless steel electric pump with constant pressure control, including a variable speed electronic inverter device (model E-SPD+) and 2-litre expansion tank. The 1GPE systems are particularly suitable for domestic pressure boosting, limited garden irrigation, washing vehicles and clean water movement in general. The new E-SPD+ inverter device boasts easy use and programming thanks to simplified, intuitive software that allows the user to make the settings and start-up in about 2 minutes.

The 1GPE systems are available in 230V single-phase and 400V three-phase versions but, in both cases, the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	80°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **1GPE MATRIX**

# **VARIABLE SPEED UNITS WITH AN ELECTRIC PUMP**

1GPE MATRIX	kW	HP							0_Flo	w rate							In	aut.	DNA	DNIN
Model	KW	HP	l/min m³/h	1000	20	30 1.8	45 2.7	60 3.6	80 4.8	100 6	130 7.8	160 9.6	200	250 15	350 21	450 27	cur	out rent A]	DNA	DNM
								1	H=Hea	ad [m]	ĺ			10	6.		the state of the s	400V		
1GPE MATRIX 3-5T/0.75 ESPM	0.75	1		56.5	52.5	49.0	42.5	34.0	20.0	(i=)	(i=)	(1-)	((-)	(i=)	(i=)	( <b>-</b>	3	-	G1"	G1"
1GPE MATRIX 3-6T/0.9 ESPM	0.9	1.2		68.0	62.5	58.5	51.0	41.0	24.0	-	-	-	-	-	-	-	4.3	-	G1"	G1"
1GPE MATRIX 5-5T/1.3 ESPM	1.3	1.8		57.5	-	54.0	51.0	48.5	43.5	36.7	22.0	- 12	32	12	-	828	5.8	-	G11/4	G1"
1GPE MATRIX 5-6T/1.3 ESP(M)(T)	1.3	1.8		69.0	-	64.5	61.5	58.0	52.0	44.0	26.4	-	-	-	-		5.8	3.3	G11/4	G1"
1GPE MATRIX 5-7T/1.5 ESP(M)(T)	1.5	2		80.5	170	75.5	72.0	67.5	61.0	51.5	30.8	0.75	0.75	1175	0.70	(45)	6.6	3.8	G11/4	G1"
1GPE MATRIX 5-9T/2.2 ESPM	2.2	3		104.0	-	97.0	92.0	87.0	78.0	66.0	39.6	-	-	-	-	12	8.2	-	G11/4	G1"
1GPE MATRIX 10-4T/1.5 ESP(M)(T)	1.5	2		48.0	-	-	-	44.5	43.0	41.0	38.1	34.0	25.7	11.6	:=:	-	6.6	3.8	G1½	G11/4
1GPE MATRIX 10-5T/2.2 ESP(M)(T)	2.2	3		60.0	-	-	-	55.5	53.5	51.5	47.5	42.5	32.1	14.5	-	-	8.2	4.7	G11/2	G11/4
1GPE MATRIX 10-6T/2.2 ESP(M)(T)	2.2	3		72.0	127	1211	-	66.5	64.5	62.0	57.0	51.0	38.5	17.4	1120	120	8.2	4.7	G1½	G11/4
1GPE MATRIX 18-6T/4 ESPT	4	5.5		72.5	-	-	-	-	-	-	66.0	64.0	60.5	56.0	42.5	15.6	-	8.7	G2"	G11/2

# **SPECIFICATIONS**

Pressure booster set with constant pressure control with variable frequency, consisting of a multi-stage electric pump in AISI 304 stainless steel (MATRIX range) including the E-SPD+ inverter device and 1 five-way connector in AISI 304 stainless steel (on the delivery side), 1 analogue pressure gauge and 1 pressure transducer (4-20mA). The 1GPE pressure booster set comes fitted as standard with a 2-litre expansion tank.

The pressure booster sets are designed to be connected and to communicate with other identical units, working in parallel.



# **2GPE COMPACT**

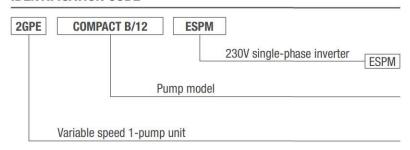
# **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**



Pressure booster sets consisting of 2 multistage horizontal electric pumps with a technopolymer impeller, including E-SPD+ inverter devices for constant pressure control. Particularly suitable for domestic and residential water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GPE COMPACT units are available in a 230V single-phase version, but the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	40°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP44
Supply voltage	230V ± 10% (single-phase versions)



# **2GPE COMPACT**

# **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**

2GPE COMPACT															
Model	kW	HP			6 .		Q=Flo	w rate	21	6)	10		Input	DNA	DNM
	x2	x2	I/min	0	40	60	80	100	120	160	200	240	current		
			m³/h	0	2.4	3.6	4.8	6	7.2	9.6	12	14.4	[A] 3~		
			H=Head [m]									230V			
2GPE COMPACT A/10 ESPM	0.75	1		62.0	56.5	53.0	48.5	43.5	37.1	20.0	-	-	3.3	G11/2	G1½
2GPE COMPACT A/12 ESPM	0.9	1.2		74.0	67.5	63.5	58.5	52.5	45.0	24.0	-	0 <b>.</b> 7€	4.3	G11/2	G11/2
2GPE COMPACT A/15 ESPM	1.1	1.5		86.0	79.0	74.5	69.0	62.5	54.0	28.0	=		4.3	G11/2	G11/2
2GPE COMPACT B/12 ESPM	0.9	1.2		51.0	-	47.5	46.0	43.5	41.5	35.2	27.6	18.0	4.3	G2	G11/2
2GPE COMPACT B/15 ESPM	1.1	1.5		63.0		58.0	56.0	54.0	51.5	44.5	34.5	22.0	4.3	G2	G11/2

### **SPECIFICATIONS**

Pressure booster sets with constant pressure control with variable frequency, consisting of 2 multi-stage horizontal electric pumps with technopolymer impellers and a cast iron body (COMPACT range), including E-SPD+ inverter devices mounted on the motor. The units are installed on their own galvanised steel base (with omega profile). The protection panel, with 2 suitably sized residual current switch disconnectors, has clean contacts directly connected to the E-SPD+ device for the main connections to the digital inputs and outputs available, without the need to intervene on the inverter devices themselves. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel. The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the delivery side), 2 pressure transducers (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# **2GPE MATRIX**

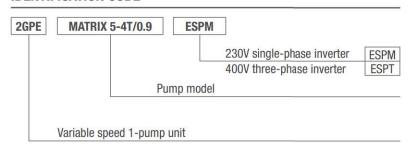
# **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**



Pressure booster sets consisting of 2 multistage horizontal electric pumps in AISI 304 stainless steel, including E-SPD+ inverter devices for constant pressure control. Particularly suitable for domestic and residential water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GPE MATRIX units are available in 230V single-phase and 400V three-phase versions but, in both cases, the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

# **IDENTIFICATION CODE**



Maximum working pressure	10 bar
Maximum liquid temperature	85°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GPE MATRIX**

# **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**

Model	kW	HP						Q=Flo	w rate						Inp	put	DNA	DNN
	x2	x2	I/min	0	40	60	90	120	160	200	260	320	400	500	Vinter and	rent		
			m³/h	0	2.4	2.4 3.6	5.4	7.2	9.6	12.0	15.6	19.2	24.0	30.0	[/	_		
					10	10	U.	H=Hea	ad [m]		0.5					400V		
2GPE MATRIX 3-3T/0.65 ESPM	0.65	0.9		33.9	31.4	29.3	25.5	20.4	12.0	π,	-	18	(1-)	-	2.8	-	G1½	G11/2
2GPE MATRIX 3-4T/0.65 ESP(M)(T)	0.65	0.9		45.0	42.0	39.1	34.0	27.2	16.0	+	-	-	-	-	3.1	1.8	G11/2	G11/2
2GPE MATRIX 3-5T/0.75 ESP(M)(T)	0.75	1		56.5	52.5	49.0	42.5	34.0	20.0	2	-	141	82	_	3	1.7	G11/2	G11/2
2GPE MATRIX 3-6T/0.9 ESP(M)(T)	0.9	1.2		68.0	62.5	58.5	51.0	41.0	24.0	-	-	-	-	-	4.3	2.5	G11/2	G11/2
GPE MATRIX 3-7T/1.3 ESP(M)(T)	1.3	1.8		79.0	73.0	68.5	59.5	47.5	28.0	70		(7.)	-	7.0	5.8	3.3	G11/2	G11/2
GPE MATRIX 3-8T/1.3 ESPT	1.3	1.8		90.5	83.5	78.0	68.0	54.5	32.0	-	-	-	-	-	-	3.3	G11/2	G11/2
GPE MATRIX 3-9T/1.5 ESPT	1.5	2		102.0	94.0	88.0	76.5	61.0	36.0	-	-	-	-	-	8-	3.8	G11/2	G11/2
GPE MATRIX 5-3T/0.65 ESPM	0.65	0.9		34.5	-	32.3	30.7	29.0	26.0	22.0	13.2	-	:	-	3.1	-	G2	G11/2
PGPE MATRIX 5-4T/0.9 ESP(M)(T)	0.9	1.2		46.0	2	43.0	41.0	38.6	34.7	29.4	17.6	-	12	2	4.3	2.5	G2	G11/2
GPE MATRIX 5-5T/1.3 ESP(M)(T)	1.3	1.8		57.5	-	54.0	51.0	48.5	43.5	36.7	22.0	-	-	-	5.8	3.3	G2	G11/2
PGPE MATRIX 5-6T/1.3 ESP(M)(T)	1.3	1.8		69.0		64.5	61.5	58.0	52.0	44.0	26.4	7.0	(3)	75	5.8	3.3	G2	G11/2
GPE MATRIX 5-7T/1.5 ESPT	1.5	2		80.5	-	75.5	72.0	67.5	61.0	51.5	30.8	-	-	-	-	3.8	G2	G11/2
GPE MATRIX 5-8T/2.2 ESPT	2.2	3		92.0	-	86.0	82.0	77.0	69.5	58.5	35.2	-	-	=	1 <b>4</b>	4.7	G2	G11/2
GPE MATRIX 5-9T/2.2 ESPT	2.2	3		104.0	-	97.0	92.0	87.0	78.0	66.0	39.6	-		-	-	4.7	G2	G11/2
GPE MATRIX 10-4T/1.5 ESPT	1.5	2.0		48.0	8	-		44.5	43.0	41.0	38.1	34.0	25.7	11.6	-	3.8	G21/2	G21/2
GPE MATRIX 10-5T/2.2 ESPT	2.2	3.0		60.0	-	-	-	55.5	53.5	51.5	47.5	42.5	32.1	14.5	-	4.7	G21/2	G21/2
2GPE MATRIX 10-6T/2.2 ESPT	2.2	3.0		72.0	н	(=0)	-	66.5	64.5	62.0	57.0	51.0	38.5	17.4	0.00	4.7	G21/2	G21/2

# **SPECIFICATIONS**

Pressure booster sets with constant pressure control with variable frequency, consisting of 2 multi-stage horizontal electric pumps in AISI 304 stainless steel (MATRIX range), including E-SPD+ inverter devices mounted on the motor. The units are installed on their own galvanised steel base (with omega profile). The protection panel, with 2 suitably sized residual current switch disconnectors, has clean contacts directly connected to the E-SPD+ device for the main connections to the digital inputs and outputs available, without the need to intervene on the inverter devices themselves. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel. The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the delivery side), 2 pressure transducers (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



# **2GPE CVM**

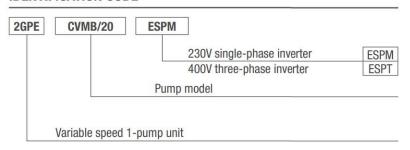
# **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**



Pressure booster sets consisting of 2 multistage vertical electric pumps in cast iron, including E-SPD+ inverter devices for constant pressure control. Particularly suitable for domestic and residential water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GPE CVM units are available in 230V single-phase and 400V three-phase versions but, in both cases, the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

# **IDENTIFICATION CODE**



Maximum working pressure	11 bar
Maximum liquid temperature	40°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP44
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



# **2GPE CVM**

# **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**

Model	kW	HP					Q=Flo	w rate					Input	current	DNA	DNN
	x2	x2	I/min	0	40	60	80	100	120	160	200	240		A]		
			m³/h	0	2.4	3.6	4.8	6.0	7.2	9.6	12.0	14.4	3	~		
			2			230V	400V									
2GPE CVM A/10 ESP(M)(T)	0.75	1		62.5	57.5	54.0	49.5	43.5	36.6	19.5	-	S( <del>=</del> )	3	1.7	G2	G2
2GPE CVM A/12 ESP(M)(T)	0.9	1.2		75.0	69.0	65.0	59.5	52.5	44.0	23.4	-	12	4.3	2.5	G2	G2
2GPE CVM A/15 ESP(M)(T)	1.1	1.5		87.5	80.5	75.5	69.5	61.0	51.0	27.3	-	1. <del>-</del>	4.3	2.5	G2	G2
2GPE CVM B/12 ESPM	0.9	1.2		51.0	: <del>-</del>	48.0	46.8	45.0	42.6	36.6	28.8	19.6	4.3	-	G2	G2
2GPE CVM B/15 ESP(M)(T)	1.1	1.5		63.5	-	60.5	58.5	56.2	53.3	45.8	36.0	24.5	4.3	2.5	G2	G2
2GPE CVM B/20 ESP(M)(T)	1.5	2		78.5	-	74.0	72.0	69.0	65.5	56.0	44.5	30.6	6.6	3.8	G2	G2
2GPE CVM B/23 ESPT	1.7	2.3		91.5	(i=)	86.0	84.0	80.5	76.5	65.5	51.5	35.7		4.1	G2	G2

### **SPECIFICATIONS**

Pressure booster sets with constant pressure control with variable frequency, consisting of 2 multi-stage vertical electric pumps with technopolymer impellers and a cast iron body (CVM range), including E-SPD+ inverter devices mounted on the motor. The units are installed on their own galvanised steel base (with omega profile). The protection panel, with 2 suitably sized residual current switch disconnectors, has clean contacts directly connected to the E-SPD+ device for the main connections to the digital inputs and outputs available, without the need to intervene on the inverter devices themselves. The pumps are joined together by means of an intake manifold and a delivery manifold, both in AISI 304 stainless steel. The unit is completed with 4 brass shut-off valves (2 on the intake side and 2 on the delivery side), 2 brass check valves (on the delivery side), 2 pressure transducers (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.



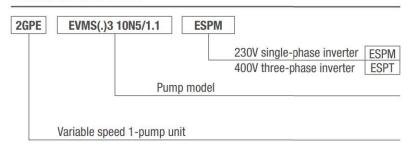
#### **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**



Pressure booster sets consisting of 2 multistage vertical electric pumps in cast iron, including E-SPD+ inverter devices for constant pressure control. Particularly suitable for domestic and residential water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 2GPE EVMSG units are available in 230V single-phase and 400V three-phase versions but, in both cases, the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

#### **IDENTIFICATION CODE**



#### **TECHNICAL DATA**

Maximum working pressure	10 bar
Maximum liquid temperature	80°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	$230V \pm 10\%$ (single-phase versions) $400V \pm 10\%$ (three-phase versions)



#### **VARIABLE SPEED UNITS WITH TWO ELECTRIC PUMPS**

Model	kW	HP				Q:	=Flow ra	te				Input	Input current		DNN
	x2	x2	I/min	0	40	60	80	120	150	200	260	1 177	A]		
			m³/h	0	2.4	3.6	4.8	7.2	9	12.0	15.6	3	~		
						H:	=Head [n	n]				230V	400V		
2GPE EVMSG3 8N5/0.75 ESP(M)(T)	0.75	1		59	56.5	54.5	51.5	44	33.4	7.54	850	3	1.7	G11/2	G11/2
2GPE EVMSG3 9N5/1.1 ESPM	1.1	1.5		66.5	63.5	61	58	49	37.6	-	-	4.3	-	G11/2	G11/2
2GPE EVMSG3 10N5/1.1 ESP(M)(T)	1.1	1.5		73.5	70.5	68	64.5	54.5	41.5	7-6	2-3	4.3	-	G11/2	G11/2
2GPE EVMSG3 12N5/1.1 ESP(M)(T)	1.1	1.5		89	84.5	81.5	77.5	65.5	50.0	7.		4.3	2.5	G11/2	G11/2
2GPE EVMSG5 5N5/1.1 ESP(M)(T)	1.1	1.5		47.5	2	-	45	42.5	39.9	34.5	25.5	4.3	2.5	G2	G2
2GPE EVMSG5 7N5/1.5 ESP(M)(T)	1.5	2		66.5	-	-	63	59.5	56	48.5	35.7	5.8	3.3	G2	G2
2GPE EVMSG5 8N5/2.2 ESPT	2.2	3		76	77	373	72	68	64	55	41	1	4.7	G2	G2
2GPE EVMSG5 9N5/2.2 ESPT	2.2	3		85.5	-	-	81	77	72	62	46	-	4.7	G2	G2
2GPE EVMSG5 10N5/2.2 ESP(M)(T)	2.2	3		95.0	~	141	90	88.5	80	69	51	8.2	4.7	G2	G2

2GPE EVMSG 10-15-20																				
Model	kW	HP						(	Q=Flo	w rate							Input	current	DNA	DNM
	x2	x2	I/min	0	150	200	260	300	360	400	500	600	700	800	900	960		A]		
			m³/h	0	9.0	12.0	15.6	18.0	21.6	24.0	30.0	36.0	42.0	48.0	54.0	57.6	3	~		
									H=Hea	ad [m]							230V	400V		
2GPE EVMSG10 6N5/2.2 ESP(M)(T)	2.2	3		65.5	63.5	62.5	59	56	50	45	29.5		-	-	-	-	8.2	4.7	G21/2	G21/2
2GPE EVMSG10 7N5/3.0 ESPT	3	4		76.5	74	73	69	65.5	58	52	34.4	-	-	-	-	-	-	6.4	G21/2	G21/2
2GPE EVMSG10 8N5/3.0 ESPT	3	4		87.0	84.5	83.5	79	74.5	66.5	59.5	39.3		- 1	=	- 2	=	12	6.4	G21/2	G21/2
2GPE EVMSG10 9N5/4.0 ESPT	4	5.5		98	95.5	93.5	89.0	84.0	74.5	67.0	44.0	-	-	-	-	-	-	8.7	G21/2	G21/2
2GPE EVMSG15 4N5/4.0 ESPT	4	5.5		59	-	- 7	55	54.5	53	52	50	46.5	41	33.6	-	=	1175	8.7	G3	G3
2GPE EVMSG15 6N5/5.5 ESPT	5.5	7.5		88.5	-	2	82.5	81.5	79.5	78	74.5	69.5	61	50.5	-	-	-	10.4	G3	G3
2GPE EVMSG20 3N5/4.0 ESPT	4	5.5		50.5	-	-	-	:=:	46	45	43.4	41.6	39.2	35.5	29.9	26.2	1-	8.7	DN100	DN100
2GPE EVMSG20 4N5/5.5 ESPT	5.5	7.5		67	-	-	-	-	60.8	59.8	57.8	55.4	52.3	47	39.8	34.9	-	10.4	DN100	DN100
2GPE EVMSG20 6N5/7.5 ESPT	7.5	10		101	2		2	120	91	89.5	86.5	83	79	71	60	52		13.6	DN100	DN100

2GPE EVMSG 32-45													No.		
Model	kW	HP				0.0	Q=Flo	w rate					Input current	DNA	DNM
	x2	х2	I/min	0	400	700	1000	1200	1400	1600	1800	2000	[A]		
			m³/h	0	24	42	60	72	84	96	108	120	3~		
							H=Hea	ad [m]					400V		
2GPE EVMSG32 3-0F5/5.5 ESPT ZN	5.5	7.5		63	59	52	43	36.4	28.2		2		12	DN125	DN100
2GPE EVMSG32 4-0F5/7.5 ESPT ZN	7.5	10		83.5	79	70	58.0	49.5	38.7	-	-	-	27.2	DN125	DN100
2GPE EVMSG45 2-0F5/7.5 ESPT ZN	7.5	10		54	- 5	49	46.5	44.5	41.5	38.1	33.0	28.7	27.2	DN150	DN125

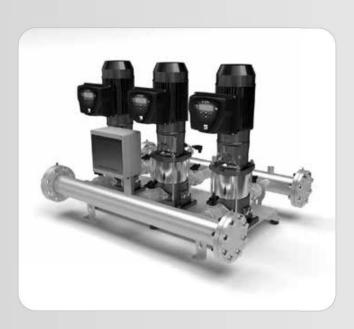
#### **SPECIFICATIONS**

Pressure booster sets with constant pressure control with variable frequency, consisting of 2 multi-stage vertical electric pumps in AISI 304 stainless steel and a cast iron body (EVMSG range), including E-SPD+ inverter devices mounted on the motor. The units are installed on their own galvanised steel base. The protection panel, with 2 suitably sized residual current switch disconnectors, has clean contacts directly connected to the E-SPD+ device for the main connections to the digital inputs and outputs available, without the need to intervene on the inverter devices themselves. The pumps are joined together by means of an intake manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45) and a delivery manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45). The unit is completed with 4 shut-off valves (2 on the intake side and 2 on the delivery side), 2 check valves (on the delivery side), 2 pressure transducers (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.

SEE ALL THE OPTIONALS ON PAGE 47



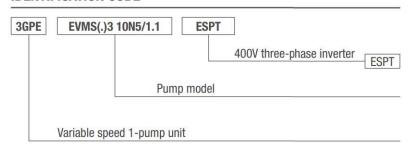
#### **VARIABLE SPEED UNITS WITH THREE ELECTRIC PUMPS**



Pressure booster sets consisting of 3 multistage vertical electric pumps in cast iron, including E-SPD+ inverter devices for constant pressure control. Particularly suitable for domestic and residential water supply, distribution networks related to the building service sector, water supply for industry in general, irrigation of gardens, parks and sports fields, and clean water movement in general.

The 3GPE EVMSG units are available in a 400V three-phase version, and the pump installed is of the three-phase type to ensure greater efficiency and lower energy consumption.

#### **IDENTIFICATION CODE**



#### **TECHNICAL DATA**

Maximum working pressure	10 bar
Maximum liquid temperature	80°C
Electric motor in insulation class	F
Efficiency	IE3
Protection degree	IP55
Supply voltage	400V ± 10% (three-phase versions)



#### **VARIABLE SPEED UNITS WITH THREE ELECTRIC PUMPS**

Model	kW	HP						Q=F	low r	ate						Input current	DNA	DNM
	х3	хЗ	I/min	0	60	90	120	180	225	300	390	450	540	600	750	[A]		
			m³/h	0	3.6	5.4	7.2	10.8	13.5	18	23.4	27	32.4	36	45	400V		
								H=H	lead	m]								
3GPE EVMSG3 8N5/0.75 ESPT	0.75	1		59	56.5	54.5	52	44	33.4	1077	17.7	2.51	(-)	77	(5)	1.7	G2	G2
3GPE EVMSG3 12N5/1.1 ESPT	1.1	1.5		89	84.5	81.5	77.5	65.5	50	-	-		-	_	-	2.5	G2	G2
3GPE EVMSG5 5N5/1.1 ESPT	1.1	1.5		47.5	-		45	42.5	39.9	34.5	25.5	-	1-1	-	-	2.5	G21/2	G21/2
3GPE EVMSG5 7N5/1.5 ESPT	1.5	2.2		66.5	ē	7.7	63	59.5	56	48.5	35.7		-	-	17.1	3.3	G21/2	G21/2
3GPE EVMSG5 8N5/2.2 ESPT	2.2	3		76	12	1028	72	68	64	55	41	621	127	2	120	4.7	G21/2	G21/2
3GPE EVMSG5 10N5/2.2 ESPT	2.2	3		95	-	-	90	88.5	80	69	51	-	-	-	-	4.7	G21/2	G21/2
3GPE EVMSG10 6N5/2.2 ESPT	2.2	3		65.5	-	117	5.00	1-1	63.5	62.5	59	56	50	45	29.5	4.7	G3	G3
3GPE EVMSG10 7N5/3 ESPT	3	4		76.5	2	-	-	-	74	73	69	65.5	58	52	34.4	6.4	G3	G3
3GPE EVMSG10 8N5/3 ESPT	3	4		87	-	84	-	-	84.5	83.5	79	74.5	66.5	59.5	39.3	6.4	G3	G3
3GPE EVMSG10 9N5/4 ESPT	4	5.5		98	-		-	-	95.5	93.5	89	84	74.5	67	44	8.7	G3	G3

Model	kW	HP					Q=Flo	w rate					Input current	DNA	DNM
	х3	хЗ	I/min	0	390	450	540	600	750	900	1200	1440	[A]		
			m³/h	0	23.4	27	32.4	36	45	54	72	86.4	400V		
			100				H=Hea	ad [m]							
3GPE EVMSG15 4N5/4 ESPT	4	5.5		59	55	54.5	53	52	50	46.5	33.6	-	8.7	DN100	DN100
3GPE EVMSG15 6N5/5.5 ESPT	5.5	7.5		88.5	82.5	81.5	79.5	78	74.5	69.5	50.5	12	10.4	DN100	DN100
3GPE EVMSG20 3N5/4 ESPT	4	5.5		50.5	-	1-3	46	45	43.4	41.6	35.5	26.2	8.7	DN100	DN100
3GPE EVMSG20 4N5/5.5 ESPT	5.5	7.5		67.4	174	-	61	60	58	55.4	47.3	34.9	10.4	DN100	DN100
3GPE EVMSG20 6N5/7.5 ESPT	7.5	10		101	-	120	91.2	90	87	83.1	71	52	13.6	DN100	DN100

3GPE EVMSG 32-45															
Model	kW	HP					Q=Flo	w rate					Input current	DNA	DNM
			I/min	0	600	1050	1500	1800	2100	2400	2700	3000	[A]		
			m³/h	0	36	63	90	108	126	144	162	180	400V		
							H=He	ad [m]							
3GPE EVMSG32 3-0F5/5.5 ESPT ZN	5.5	7.5		63	59	52	43	36.4	28.2	-	(#3)	(-)	10.4	DN150	DN125
3GPE EVMSG32 4-0F5/7.5 ESPT ZN	7.5	10		83.5	79	70	58	49.5	38.7	-	-	-	13.6	DN150	DN125
3GPE EVMSG45 2-0F5/7.5 ESPT ZN	7.5	10		54	120	49	46.5	44.5	41.5	38.1	33.6	28.7	13.6	DN200	DN150

#### **SPECIFICATIONS**

Pressure booster sets with constant pressure control with variable frequency, consisting of 3 multi-stage vertical electric pumps in AISI 304 stainless steel and a cast iron body (EVMSG range), including E-SPD+ inverter devices mounted on the motor. The units are installed on their own galvanised steel base. The protection panel, with 3 suitably sized residual current switch disconnectors, has clean contacts directly connected to the E-SPD+ device for the main connections to the digital inputs and outputs available, without the need to intervene on the inverter devices themselves. The pumps are joined together by means of an intake manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45) and a delivery manifold in AISI 304 stainless steel (in galvanised steel for EVMSG 32-45). The unit is completed with 6 shut-off valves (3 on the intake side and 3 on the delivery side), 3 check valves (on the delivery side), 3 pressure transducers (4-20mA) and 1 analogue pressure gauge. The unit is factory tested and assembled prior to consignment.

#### **SEE ALL THE OPTIONALS ON PAGE 47**





# **Control panels and systems**





## **EP-E RANGE**

#### **ELECTRONIC CONTROL PANELS FOR FIXED SPEED UNITS**



#### TECHNICAL CHARACTERISTICS

- · Components with the CE mark
- Constructed in conformity with the Electromagnetic Compatibility Directive 2014/30 EU and subsequent modifications, and the Low Voltage Directive 2014/35 EU and subsequent modifications
- · Auxiliary circuit with extra low voltage
- Electric pump switch-on and switch-off controlled by a 4-20mA pressure transducer
- Connection to floats or a minimum pressure switch is possible, to prevent activation when there is no intake water
- Ammetric protection for every motor (with auto reset three times, then manual reset the fourth time)
- Fuses to protect against short-circuiting on the motor line and panel
- Pump activation order switched at every start-up
- Power supply:
  - 230V single-phase ±10%, 50-60 Hz
- 400V three-phase ±10%, 50-60 Hz
- · Start-up: direct
- Protection: IP55
- Main line switch disconnector with door lock
- Start-stop buttons aut. 0 man. for each electric pump
- LEDs:
  - amber yellow: mains connection
  - green: pump one and pump two operating
  - red: alarm
  - yellow: (flashing) active alarm with automatic reset
- Terminals for remote alarm signalling
- Serial port for ModBus connection (requires the RS 232-485 module, available upon request as an optional)



# **EP/SD RANGE**

#### **ELECTROMECHANICAL CONTROL PANELS FOR FIXED SPEED UNITS**



#### TECHNICAL CHARACTERISTICS

- Components with the CE mark
- · Auxiliary circuit with extra low voltage
- Constructed in conformity with the Electromagnetic Compatibility Directive 2014/30 EU and subsequent modifications, and the Low Voltage Directive 2014/35 EU and subsequent modifications
- Electric pump switch-on and switch-off controlled by 2 pressure switches
- Connection to floats or a minimum pressure switch is possible, to prevent activation when there is no intake water
- A pump switchover module reverses the pump activation order at every start-up
- Power supply: 400V three-phase ± 10%, 50-60 Hz
- Start-up: star/triangle
- Fuses to protect the power circuit
- · Fuses to protect the auxiliary circuit
- Protection: IP55
- Main line switch disconnector with door lock
- Switches aut. 0 man. for each pump
- Manual thermal protection reset
- · Lamp:
  - white: mains connection
  - green: pump one and/or pump two operating
  - red: "minimum water level" alarm
  - red: motor one and/or motor two in protection mode
- Possibility of an alarm output
- Special version panels can be supplied upon request



## **SP-EFC RANGE**

#### CONTROL PANELS WITH INVERTER FOR VARIABLE SPEED UNITS



#### MAIN FEATURES

- Constant pressure control (default setting)
- Differential pressure control
- Constant level control
- Constant temperature control
- Differential temperature control
- Wastewater pumps control
- chance to force 1 pump in standby (available feature from 2 pumps control panel and over)
- PTC protection or emercency pressure switches control (settable)
- 0-10V Control
- Colors display with moveing icons
- 1 RS485 port for ModBus communication (2nd RS485 port available as option)



Pressure booster sets with SP-EFC panel only available upon request; contact our sales network

#### TECHNICAL CHARACTERISTICS

- The SP EFC inverter panels control pump one at variable speed and automatically start up any other pumps as necessary to ensure the system pressure is kept at constant values
- This enhances the comfort level, minimises management costs, and reduces the number of air precharge accumulation tanks to the bare minimum

#### DISPLAY

#### Colors display with moveing icons

- Information on the front of the panel:
  - setted value (pressure, temperature, level)
  - istant system value (pressure, temperature, level)
  - pump speed controlled by inverter
  - pump number controlled by inverter
  - pumps number on work
  - consumption for each motor / pump
  - total system consumption
  - working hours for each motors / pumps
- Failure type information
  - sensor failure
- overload for each motors
- overload invarter (3 autoreset)
- dry run (3 autoreset),
- overpressure (autoreset),
- inverter protection
- max start time
- underpressure
- setting failure
- dry run protection by minimum power (on the inverter controlled pump)

The pressure units with inverter control panels, SP EFC range, are fitted as standard with emergency pressure switches.

This ensures the system can work in emergency mode, with on-off control of all the pumps installed, in the event of a pressure transducer fault or a fault on the electronic communication board.

To further guarantee system reliability, it is possible to install a second pressure transducer 4-20mA as a backup for the primary one (optional, available upon request).

Special version, IP55 and 50°C ambient temperature degree, for heavy apllication available upon request (contact our sales network)

<sup>\*</sup> Special version with RFI harminc filters included, available upon request (contact our sales network)

<sup>\*</sup> Special version for 5 or 6 pumps available upon request (contact our sales network)



## **SP-MFC RANGE**

#### CONTROL PANELS WITH INVERTER FOR VARIABLE SPEED UNITS



#### MAIN FEATURES

- Constant pressure control (default setting)
- Differential pressure control
- · Constant level control
- Constant temperature control
- Differential temperature control
- Wastewater pumps control
- chance to force 1 pump in standby (available feature from 2 pumps control panel and over)
- PTC protection or emercency pressure switches control (settable)
- 0-10V Control
- · Colors display with moveing icons
- 1 RS485 port for ModBus communication (2nd RS485 port available as option)



Pressure booster sets with SP-MFC panel only available upon request; contact our sales network

#### TECHNICAL CHARACTERISTICS

- The inverter control panels of the SP MFC range control all the pumps in the system at variable speed, ensuring the system pressure is kept at constant values
- This enhances the comfort level, minimises management costs, and reduces the number of air precharge accumulation tanks to the bare minimum

#### DISPLAY

#### Colors display with moveing icons

- Information on the front of the panel:
  - setted value (pressure, temperature, level)
  - istant system value (pressure, temperature, level)
- pump speed controlled by inverter
- pump number controlled by inverter
- pumps number on work
- consumption for each motor / pump
- total system consumption
- working hours for each motors / pumps
- Failure type information
  - sensor failure
  - overload for each motors
  - overload invarter (3 autoreset)
  - dry run (3 autoreset),
  - overpressure (autoreset),
  - inverter protection
  - max start time
  - underpressure
  - setting failure
  - dry run protection by minimum power (on the inverter controlled pump)

The pressure units with inverter control panels, SP EFC range, are fitted as standard with emergency pressure switches.

This ensures the system can work in emergency mode, with on-off control of all the pumps installed, in the event of a pressure transducer fault or a fault on the electronic communication board.

To further guarantee system reliability, it is possible to install a second pressure transducer 4-20mA as a backup for the primary one (optional, available upon request).

Special version, IP55 and 50°C ambient temperature degree, for heavy apllication available upon request (contact our sales network)

<sup>\*</sup> Special version with RFI harminc filters included, available upon request (contact our sales network)

<sup>\*</sup> Special version for 5 or 6 pumps available upon request (contact our sales network)



## E-SPD+

#### **ELECTRONIC INVERTER CONTROL DEVICE WITH VARIABLE SPEED**



E-SPD+ is the evolution of the previous E-SPD device which has undergone a design overhaul but, above all, has seen all its technical characteristics updated to better meet varying installation requirements.

The new E-SPD+ is ideal for a variety of installation conditions and operating modes. Designed primarily for installation on the motor, it can also be installed on the wall (using the optional installation kit). Thanks to this accessory, E-SPD+ can even be used with submersible pumps.

The new functions and extension of the range (now available up to 11 kW) more fully satisfy the wide span of application and installation needs.

#### **VERSIONS AVAILABLE**

- E-SPD+ 2200
   (230V single-phase input, 230V three-phase output)
- E-SPD+ 4000 (400V three-phase input, 400V three-phase output)
- E-SPD+ 11000 (400V three-phase input, 400V three-phase output)

#### **PROTECTION**

- Overtemperature (with frequency limiting to ensure service continuity)
- Dry operation
- · Excessive pressure drop or pipe fault
- No voltage, or low voltage
- Short-circuiting
- Absent or faulty sensor
- Parameter error
- Overpressure

#### CHARACTERISTICS AVAILABLE

- . Constant pressure control (up to 2 different setpoints)
- · Differential pressure control
- Constant temperature control (up to 2 different setpoints)
- · Differential temperature control
- Fixed speed control (up to 2 different setpoints)
- 0-10V control (PLC or potentiometer)
- Start and stop programmable via a built-in clock
- 4 configurable digital inputs
- · 2 configurable digital outputs
- 2 inputs 4-20mA
- . 2 RS 485 ports (1 for ModBus + 1 for communication)
- 1 input 0-10V
- 1 PTC or NTC contact



# **OPTIONALS**

#### **AVAILABLE UPON REQUEST**



#### 1" VALVE FOR EXPANSION TANK INSTALLATION

1" MF valve with butterfly handle for installing or connecting an expansion tank on the delivery manifold. The valve allows the tank to be removed more easily if it needs to be serviced and/or replaced.



#### FLOWTHRU™ VALVE

1" MF FlowThru™ valve for expansion tank installation. Allows total water recirculation in the expansion tank, notably reducing the risk of proliferation of bacteria.

Fitted with a drainage valve as well, for the maintenance and/or replacement of the tank.



#### **AIR SUPPLY UNIT AND HOSE**

The automatic air supply units are installed on the autoclave tanks to feed the air cushion inside, thereby stabilising the water level.

If correctly installed (below the midway point of the tank), they avoid any need to install compressors.



MINI air supply unit

MIDI air supply unit

MAXI air supply unit

MINI hose 1/4 x1/2 L 700

MIDI and MAXI hose 1/2 x 3/4 L 1000



### MINIMUM LEVEL FLOAT

Level float (Key range) with counterweight, IP68 protection degree and H07RN-F cable

#### Model

5 m Key float in PVC with counterweight

10 m Key float in PVC with counterweight

20 m Key float in PVC with counterweight



# **OPTIONALS**

#### **AVAILABLE UPON REQUEST**



#### **EXPANSION TANKS**

Membrane expansion tanks subjected to rigorous testing and inspections during the entire production process to guarantee their structural rigidity and meet the highest standards in terms of performance and material certification.

Threaded coupling in AISI 304 stainless steel, internal coating in polypropylene to reduce the risk of the membrane breaking, hermetic valve cap sealed with an O-ring.

Model	DNA	DNM
Tank PWB 2-LX 2L 1.9-10 bar 1" GWS	2	1"
Tank PWB 8-LX 8L 1.9-10 bar 1" GWS	8	1"
Tank PWB 18-LX 18L 1.9-10 bar 1" GWS	18	1"
Tank PEB 24-LX 24L 1.9-10 bar 1" GWS	24	1"
Tank MXB-18LX 18L 16 bar 1" GWS	18	1"
Tank MXB-24LX 24L 16 bar 1" GWS	24	1"
Tank UMB-24LX 24L 25 bar 1" GWS	24	1"
Tank PWB 60-LV 60L 1.9-10 bar 1" GWS	60	1"
Tank PWB 80-LV 80L 1.9-10 bar 1" GWS	80	1"
Tank PWB 100-LV 100L 1.9-10 bar 1" GWS	100	1"
Tank PWB 150-LV 150L 1.9-10 bar 1" GWS	150	1"
Tank GCB 200-LV 200L 1.9-10 bar 1"1/4 GWS	200	11/4"
Tank GCB 250-LV 250L 1.9-10 bar 1"1/4 GWS	250	11/4"
Tank GCB 300-LV 300L 1.9-10 bar 1"1/4 GWS	300	11/4"
Tank GCB 450-LV 450L 1.9-10 bar 1"1/4 GWS	450	11/4"



#### AIR INTAKE CONNECTION POINT KIT

Connection point kit for installing air supply units for flanged pressure booster sets

Model	DN	Material
AIR INTAKE CONNECTION POINT KIT DN65 PN16 ZN		Galvanised steel
AIR INTAKE CONNECTION POINT KIT DN65 PN16 A304	65	AISI 304
AIR INTAKE CONNECTION POINT KIT DN65 PN16 A316		AISI 316
AIR INTAKE CONNECTION POINT KIT DN80 PN16 ZN		Galvanised steel
AIR INTAKE CONNECTION POINT KIT DN80 PN16 A304	80	AISI 304
AIR INTAKE CONNECTION POINT KIT DN80 PN16 A316		AISI 316
AIR INTAKE CONNECTION POINT KIT DN100 PN16 ZN		Galvanised steel
AIR INTAKE CONNECTION POINT KIT DN100 PN16 A304	100	AISI 304
AIR INTAKE CONNECTION POINT KIT DN100 PN16 A316		AISI 316



# **OPTIONALS**

#### **AVAILABLE UPON REQUEST**



#### REMOTE ALARM SIGNALLING DEVICE WITH BUFFER BATTERY

Remote alarm signalling devices, UNIT ALARM range, including buffer battery to guarantee continuous operation even during a power failure.

Model	Supply voltage	Protection degree	Box material	Dir	nensi [mm]	
	Vin			Н	L	W
UNIT ALARM MOD. 1 acoustic	1~230V	IP55	ABS	320	240	190
UNIT ALARM MOD. 2 acoustic + light	1~230V	IP55	ABS	320	240	190
UNIT ALARM MOD. GSM	1~230V	IP55	ABS	320	240	190



## REMOTE ALARM SIGNALLING DEVICE WITHOUT BUFFER BATTERY

Remote alarm signalling devices, FLASH range, including 90 dB acoustic signal and indicator light

Model	Supply voltage	Protection degree	Box material	Dir	nensi [mm]	
	Vin			Н	L	W
FLASH MOD. 12 acoustic + light	12V	IP55	ABS	210	120	150
FLASH MOD. 24 acoustic + light	24V	IP55	ABS	210	120	150
FLASH MOD, 220 acoustic + light	1~ 230V	IP55	ABS	210	120	150



#### **GP-GPE PRESSURE BOOSTER SETS**

#### DEFINITION AND USE OF THE PRESSURE BOOSTER SETS

If the public water distribution system is non-existent, or insufficient for the correct functioning of equipment, it is necessary to install a pressure booster set to guarantee an acceptable water quantity and pressure even in the most penalised points. Pressure booster sets are used wherever the pressure needs to be increased or the water supply needs to be kept pressurised. EBARA's GP pressure booster sets are small, automatic systems with 2 pumps or more working in parallel. They are designed and built to meet the most common water pressure maintenance requests in a simple and reliable way in blocks of flats, hotels, centres, offices and schools, and for auxiliary services in the industrial and agricultural context.

They stand out for their robustness, compact design, high performance and quiet operation.

The GP units are designed to be connected to membrane or air cushion pressure tanks.

Pump start-up is controlled by a 4-20mA pressure transducer or by suitably calibrated pressure switches (activated from an electric control panel).

#### OPERATING PRINCIPLE OF THE GP PRESSURE BOOSTER SET

When water is requested, it is initially taken from the autoclave tank. This water consumption (or in any case the removal of water from the system), with the pumps stationary, lowers the pressure until it reaches a value where the control system (pressure transducer or pressure switches) intervenes to activate the first electric pump. If the outward flow is greater than the flow rate of one pump, the pressure continues to fall and so the second pump is activated as well (in cascade).

This applies to all the electric pumps that make up the unit.

When the outward water flow stops or diminishes, the pressure level rises; this gradually stops all the pumps that are working, until the whole unit has stopped completely.

The reversal of the motor activation order reduces the number of hourly start-ups of the individual pumps, which means they are all used to the same degree.

N.B. By connecting a float or minimum pressure switch to the panel (for taking water both from the primary tank and from the hydraulic circuit), the most common cause of electric pump failure - a lack of intake water - can be avoided.

#### OPERATING PRINCIPLE OF THE GPE PRESSURE BOOSTER SET

The GPE units, with E-SPD+, are designed to start up each single pump with an inverter device installed on the motor.

GPE units with E-SPD+ keep a constant pressure value in the water supply and also optimise energy consumption and pump wear, lengthening the pump lifespan and reducing the need for maintenance.

When the pressure changes, the first pump is activated with a controlled acceleration ramp. The inverter device modulates the motor speed to vary pump performance, thereby controlling and maintaining the required pressure level in the system. If the water request exceeds the capacity of the pump that has been activated, the second pump will begin working as well. The speed of both pumps is synchronised by the relative inverter devices to optimise the work load and stabilise the system pressure.

In pressure booster sets with E-SPD+, 2 different pressure values can be set; the switchover between the 2 is managed by the switching of a digital input that can be controlled via an external command such as a pressure switch, a standard switch, or a control unit (e.g. irrigation). This function allows two pressure values to be controlled with the same unit.



#### **GP-GPE PRESSURE BOOSTER SETS**

#### **CONDITIONS OF USE**

The standard versions of the EBARA GP-GPE pressure booster sets can be used for domestic, industrial and agricultural applications, and in particular for:

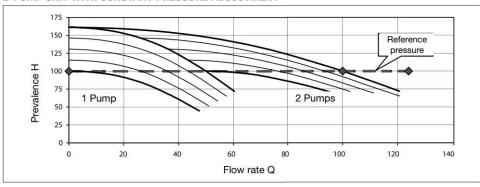
- lifting or moving water
- · air conditioning
- heating
- irrigation
- washing systems

The pumped liquid may be clean water, drinking water, rainwater, groundwater, mixed water, or in any case free of solid bodies or suspended fibres and free of aggressive chemical substances. The units must be installed in a covered place and protected from bad weather and freezing temperatures.

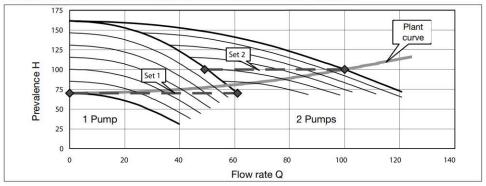
- The temperature of the pumped water must respect the limits of the pump in question.
- The ambient operating temperature is 0°-40°C at a maximum altitude of 1000m above seal level.
- Maximum relative humidity 50% at +40°C.

N.B. It is useful to remember that the intake height (negative suction head installation) falls as the altitude and temperature increase. These characteristics, on the basis of the pump NPSH (see page 54), must be taken into consideration when sizing a system in order to avoid cavitation or insufficient productivity: the system NPSH available must be greater than the NPSH requested by the pump. For applications with different technical characteristics, types of use or weather conditions (type of liquid pumped, marine environment, aggressive industrial applications), contact our sales network.

#### 2-PUMP UNIT WITH CONSTANT PRESSURE ADJUSTMENT



#### 2-PUMP UNIT WITH PRESSURE ADJUSTMENT BASED ON TWO SETTINGS





#### **GP-GPE PRESSURE BOOSTER SETS**

#### **CONDITIONS OF USE**

The pressure booster sets are supplied complete with:

- electric pumps
- a pressure gauge
- a pressure transducer or pressure switches (depending on the model)
- intake and delivery manifolds
- shut-off valves on intake and delivery
- check valves on the intake side for fixed speed GP units, and on the delivery side for variable speed GPE units
- · miscellaneous fittings
- a control panel or device
- a single base
- anti-vibration supports (not on all sizes)

#### **GENERAL TESTS AND ACCEPTANCE TESTS**

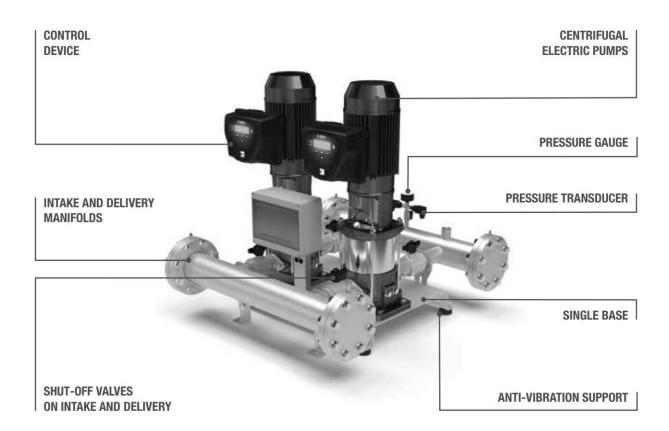
All EBARA pressure booster sets are subjected to hydraulic, mechanical and electrical tests before being packaged.

#### HYDRAULIC AND MECHANICAL TESTS

- Calibration of pressure switches (if fitted)
- Check of pump rotation direction
- Mechanical testing of moving parts, and noise check (on each pump)
- Seal test with delivery inlet closed, and check of rated head value
- Operating test in MANUAL mode (using the button on the electric panel) for each single pump
- Operating test in AUTOMATIC mode (using the switch on the electric panel) for the unit

#### **ELECTRIC TESTS**

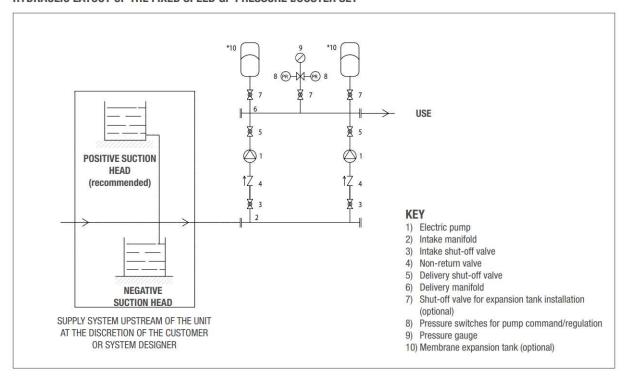
- Earth circuit continuity check
- Test with applied voltage
- Insulation resistance test



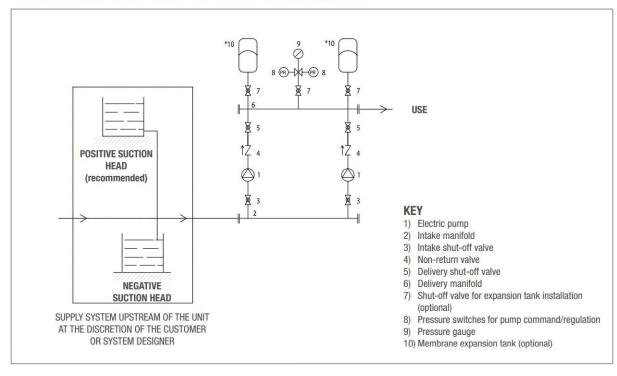


#### **GP-GPE PRESSURE BOOSTER SETS**

#### HYDRAULIC LAYOUT OF THE FIXED SPEED GP PRESSURE BOOSTER SET



#### HYDRAULIC LAYOUT OF THE VARIABLE SPEED GPE PRESSURE BOOSTER SET





#### **GP-GPE PRESSURE BOOSTER SETS**

#### **CHOOSING A PRESSURE BOOSTER SET**

- a. When choosing the unit, take into account the maximum flow rate (Q) and head (H) values that the water system will require during operation, especially in the most highly penalised point of use.
- To avoid operation outside the performance curve, and purchase and running costs higher than expected, the pressure booster set must not be oversized.
- When sizing the system and choosing the unit, apply the basic criteria of economics and energy savings (e.g. water consumption, usage time, electricity).
- d. The unit operating point at the maximum flow rate envisaged must not correspond to its maximum productivity point; it must be further to the right so that, in normal operating conditions (at a lower flow rate), the productivity is still high.
- To avoid cavitation, it is advisable to make sure that the unit operating point at the maximum flow rate is not in the area where the NPSH bend increases rapidly, or outside that area.

#### NPSH (NET POSITIVE SUCTION HEAD)

A pump installed above the surface of the water can "suck in" the water using the effect of the atmospheric pressure on the surface itself; this pressure corresponds to approximately 10 m of water column.

This means that, however great the intake capacity of a pump, the height from which it can suck in water is always limited to 10 m. In reality however, the limit is lower than this owing to the pressure drop in the intake tube, the kinematic height of the current, and the dynamic effect of the pump impeller. Attempting to take in water beyond these limits will give rise to the phenomenon of cavitation in the pump, which not only seriously damages the pump components but also prevents any increase in the flow rate.

Cavitation involves the sudden formation and collapse of cavities, formed mainly of vapour, during the flow of a liquid. These cavities build up in areas where, at the operating temperature, the pressure of the liquid is close to the vapour pressure at that temperature. In the case of centrifugal pumps, the phenomenon occurs mainly at the point of entry of the impeller blades, where the sudden acceleration of the current reduces the pressure level. The vapour cavities that form are transported by the flow and then implode in the areas where the pressure of

the liquid rises again. The implosion of the vapour bubbles is accompanied by a pressure wave that creates a shock or hammering effect on the surfaces involved. This can produce phenomena of fatigue and plastic deformation, and the removal of material from the surface. The effect may be speeded up by the corrosive action of the fluid processed by the pump.

To characterise the behaviour of a pump in the case of cavitation, the NPSH (Net Positive Suction Head) value is determined. It represents the height, or absolute load (net of the liquid vapour tension) that must be present during pump intake in order to avoid cavitation.

It is immediately clear how important it is to make sure that the net absolute height available in the system (available NPSH) is greater (by at least 1m) than that requested by the pump. The available NPSH is calculated with the formula:

NPSH = 
$$z_1 + \frac{p_0}{v} - Hr_1 + \frac{p_b - p_v}{v}$$

Where:

- z<sub>1</sub> = level difference (in m) between the axle of the pump intake point and the surface of the liquid in the supply tank, and which will be: **negative** in the case of operation under the head, or **positive** with operation above the head
- $p_0$  = any possible relative pressure (in Pa) on the surface of the liquid in the supply tank. If the intake is from an "open" tank (i.e. in contact with the atmosphere),  $p_0$  is equal to 0
- γ = the specific weight of the liquid (in N/m³) at the pumping temperature

Hr<sub>1</sub> = pressure drops (in m) on the whole intake duct

- $p_b = \text{barometric pressure (in Pa)}$  in the system where the pump is installed
- $p_v$  = vapour tension (in Pa) of the liquid at the pumping temperature



#### **GP-GPE PRESSURE BOOSTER SETS**

Reduction of the level difference during intake,	
with variations in the temperature of the water	

Temperature °C	Intake drops in metres (kt)	
25	0	
30	0.4	
40	0.8	
50	1.3	
60	2.0	
70	3.2	
80	4.8	
90	7.1	

Reduction of the level difference during intake, based on the position above sea level

Position m	Intake drops in metres (kt)	
0	0	
500	0.55	
1000	1.1	
1500	1.65	
2000	2.2	
2500	2.75	
3000	3.3	

#### **DETERMINING THE FLOW RATE (Q)**

This is the amount of fluid that passes through a cross-section with area "A" within the set time. The first data item to be calculated when sizing a pressure booster set is the total quantity of water that must be supplied in order to meet the maximum theoretical need (i.e. the total of the water consumption values in each supply point).

The table shows the maximum simultaneous water flow rate values per number of flats with 1 or 2 toilets with cisterns.

No of flate		th cisterns
No. of flats	1 Flow rate [I/min]	2 Flow rate [I/min]
1	30	40
2	40	55
3	52	65
4	60	75
5	70	85
6	75	90
7	80	100
8	85	110
9	90	115
10 11	95 100	120 130
12	105	135
13	110	140
14	115	145
15	120	150
16	125	155
17	130	160
18	135	165
19	140	170
20	145	175
22	150	180
24	155	185
26	160	190
28	165	195
30 32	170 175	200 205
34	180	210
36	185	220
38	190	230
40	195	240
45	205	260
50	215	270
55	225	280
60	235	290
65	245	300
70	255	310
75	265	320
80	275	330
85	280	340
90 95	285	350
100	290 300	360 380
110	315	400
120	330	420
130	345	440
140	360	460
150	375	480
160	390	500
170	405	520
180	420	540
190	435	560
200	450	580
220	465	600
240	480	620
260	495	640
280 300	510 525	660 680
320	540	700
340	555	720
360	570	740
380	585	760
400	600	780
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NB: in the case of seaside areas, the flow rate is 20% higher

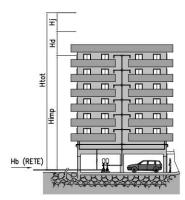


#### **GP-GPE PRESSURE BOOSTER SETS**

#### **DETERMINING THE HEAD (H)**

The head is the maximum lifting level difference (in relation to the point where a fluid is picked up) to which a pump can push that fluid.

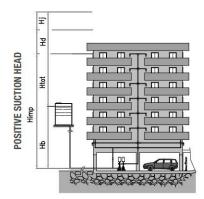
It includes the level difference between the pump and the extraction basin (if the latter is at a lower level), plus the level difference between the pump and the destination basin higher up. The path followed by the tubes has no effect on the level difference that can be travelled, as this depends entirely on the difference in the piezometric position between the intake liquid surface and the depositing one. The head is commonly expressed as metres of water. Pump head is the energy - per unit of weight - applied to the fluid by the pump. In a closed circuit, the head is used to overcome the pressure drops in the circuit, caused by friction.



$$\begin{aligned} \textbf{H}_{tot} &= \textbf{H}_{imp} + \textbf{H}_{d} + \textbf{H}_{j} \\ \textbf{Example:} & H_{imp} = 20 \\ & H_{d} = 15 \\ & H_{j} = 2 \\ & H_{tot} = 20 + 15 + 2 = 37 \end{aligned}$$

 $H_{imp}$  = geodetic height from the pump intake axle to the highest service point  $H_d$  = geodetic height at the minimum pressure required at the highest service point

H<sub>i</sub> = total of the continuous and localised pressure drops

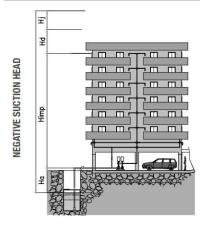


$$H_{tot} = H_{imp} - H_b + H_d + H_j$$
  
Example::  $H_{imp} = 20$   
 $H_b = 15$   
 $H_d = 15$   
 $H_j = 2$   
 $H_{tot} = 20 - 15 + 15 + 2 = 22$ 

 $H_{\text{imp}}$  = geodetic height from the pump intake axle to the highest service point  $H_{\text{b}}$  = geodetic height under head, or height corresponding to the minimum mains water pressure

H<sub>d</sub> = geodetic height at the minimum pressure required at the highest service

H<sub>i</sub> = total of the continuous and localised pressure drops



H<sub>tot</sub> = H<sub>imp</sub> + H<sub>a</sub> + H<sub>d</sub> + H<sub>j</sub>  
Example: 
$$H_{imp} = 20$$
  
 $H_a = 5$   
 $H_d = 15$   
 $H_j = 2$   
 $H_{tot} = 20 + 5 + 15 + 2 = 42$ 

H<sub>imp</sub> = geodetic height from the pump intake axle to the highest service point

H<sub>a</sub> = geodetic height above head

H<sub>d</sub> = geodetic height at the minimum pressure required at the highest service

H<sub>j</sub> = total of the continuous and localised pressure drops



#### PRESSURE DROPS

This is the resistance of the fluid as it comes into contact with the walls of a pipe or close to variations in pipe diameter or at the intersection with bends and valves in the system. It is also affected by the fluid temperature and the geodetic height of the system. Generally speaking, it is expressed as metres of water column. Pressure drops (Pc) in metres of water column for every hundred metres of new cast iron pipe. Speed of the liquid in the pipes, in metres/second.

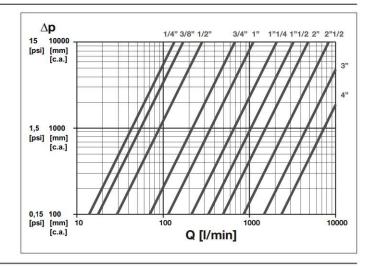
	rate I/min		25	32	40	50	60	70	80	90	100	125				ter [r		275	300	350	400	450	500	600	700	800	900	100
3	50	Pc % Vm/s	17 1.70	6	1.6	0.54 0.43	0.25	0.13	0.06 0.16	0.03	0.02								-	-		100	-	-		-	-	
6	100	Pc % Vm/s	1.70	24 2.06	6	2 0.85	0.29 0.58	0.43 0.44	0.16 0.21 0.32	0.13 0.26	0.08	0.026 0.13																
9	150	Pc %		2.00	12.5 2.08	4.3	1.8	0.44 0.9 0.65	0.46 0.5	0.25 0.39	0.15 0.32	0.13 0.06 0.20																
12	200	Vm/s Pc %			20 2.76	7 1.76	3.2 1.19	1.5 0.88	0.75 0.67	0.39 0.44 0.53	0.32 0.25 0.43	0.20 0.09 0.27	0.03 0.18															
15	250	Vm/s Pc %			2.76	1.76 12 2.2	5.2 1.49	0.88 2.4 1.1	1.25 0.87	0.53 0.7 0.66	0.43 0.42 0.54	0.27 0.15 0.34	0.18 0.06 0.24				_			_								
18	300	Vm/s Pc % Vm/s				17 2.64	7 1.78	3.5 1.3	1.7	0.66 1 0.78	0.54 0.6 0.64	0.34 0.2 0.4	0.24 0.08 0.28					It io	naccih	lo to c	stimat	o tho	proceu	ro droi				
21	350	Pc %				2.64 22 3.35	1.78 8.8 2.08	1.3 4.2 1.54	2.2 1.17	0.78 1.3 0.93	0.64 0.75 0.75	0.4 0.26 0.48	0.28 0.1 0.32	0.05 0.24				caus	sed by	the ac	cesso					-	-	
24	400	Vm/s Pc %				3.35				0.93 1.7 1.06		0.48 0.36 0.54	0.32 0.14 0.36				_	com	pariso	ns:						-	_	
20	10000	Vm/s				_	12 2.38	5.7 1.76	3 1.34 3.5		0.86 1.25		0.36 0.17 0.42	0.07 0.28 0.08 0.31							al to 1 ve: equ				1	-	_	
27	450	Pc % Vm/s					14 2.7	7 1.97	3.5 1.45	2 1.17	1.25 0.96	0.42 0.6			-			- Ga	te valv	e: equ	al to 5	m of	piping			-	-	
30	500	Vm/s Pc %				_	17 2.98	8.2 2.2	4.2 1.74	2.5 1.32	1.5	0.5 0.68	0.2 0.48	0.09 0.34	0.07		_	- Be	nus ar	ia eibi	ows: ed	quai to	5 III 0	pipin	9			-
36	600	Vm/s					25 3.58	12 2.63	6.3	3.5 1.58	1.28	0.75 0.82	0.3 0.57	0.14 0.42	0.07 0.32		_											
42	700	Vm/s						16 3.07	8.5 2.34	4.5 1.85	2.7	0.85 0.96	0.33	0.18 0.48	0.08	0.00												-
48	800	Pc % Vm/s				_		21 3.51	10 2.68	2.12	3.6 1.72	1.2	0.45	0.22	0.12 0.43	0.06												
54	900	Pc % Vm/s				_		25 3.94	13.5	7.6 2.34	4.5 1.92	1.5	0.55 0.84	0.28	0.14 0.48	0.08												
60	1000	Pc % Vm/s							16 3.32	9 2.64	5.5 2.16	1.8 1.36	0.7 0.96	0.33 0.68	0.17 0.53	0.1 0.42												
75	1250	Pc % Vm/s							24 4.17	14 3.31	2.68	2.76 1.72	1.18	0.49 0.87	0.24 0.67	0.14 0.53	0.08 0.43											
90	1500	Pc % Vm/s								20 3.97	12.5 3.24	3.8 2.04	1.45 1.44	0.74 1.02	0.36 0.8	0.2 0.63	0.14 0.51	0.08 0.42										
105	1750	Pc % Vm/s								26 4.6	16.5 3.74	5.3 2.41	1.95 1.66	0.9 1.22	0.47 0.93	0.27 0.74	0.16 0.59	0.1 0.49										
120	2000	Pc % Vm/s									21.5 4.31	6.9	2.6 1.93	1.2	0.61 1.06	0.36 0.84	0.2	0.14 0.56	0.08 0.47									
135	2250	Pc % Vm/s									26 4.81	9 3.07	3.3 2.13	1.5 1.56	0.76	0.45	0.25	0.17 0.63	0.1 0.53									
150	2500	Pc % Vm/s										11 3.44	2.36	1.9	0.95	0.55 1.05	0.3	0.21 0.70	0.12 0.59	0.06 0.43								
165	2750	Pc % Vm/s										13 3.75	4.7 2.61	2.2	1.13	0.65	0.37 0.94	0.24 0.77	0.15 0.65	0.08								
180	3000	Pc % Vm/s										15.2 4.09	5.5	2.6	1.3	0.76	0.43	0.29 0.84	0.18 0.71	0.09								
210	3500	Pc % Vm/s										21 4.70	7.4 3.32	3.5 2.43	1.8	1.1	0.6	0.37 0.98	0.24 0.82	0.12 0.61	0.06 0.47							
240	4000	Pc % Vm/s										4.70	9.4 3.78	4.3	2.3	1.3	0.75	0.48 1.12	0.3	0.15	0.08 0.53							
270	4500	Pc % Vm/s											12 4.26	5.5	2.8	1.62	0.9	0.58 1.26	0.35 1.07	0.18 0.78	0.09							
300	5000	Pc %											14 4.75	7.5 3.47	3.4 2.66	2 2.10	1.1 1.71	0.74 1.40	0.46 1.18	0.78 0.22 0.86	0.59 0.11 0.67	0.07 0.53						
360	6000	Vm/s Pc %											4.75	3.47 9 4.15	4.7 3.17	2.10 2.8 2.53	1./1 1.6 2.04	1	0.65 1.41	0.86 0.32 1.04	0.67 0.16 0.79	0.53 0.09 0.63	0.05 0.51					
420	7000	Vm/s Pc %		For	nines	other	than n	ow ca	st iron	onge				4.15 11.6 4.86	6.2 3.72	2.53 3.5 2.94	2.04	1.68 1.3 1.96	1.41 0.82 1.64	0.41 1.22	0.79 0.21 0.94	0.63 0.12 0.76	0.51 0.07 0.59	0.03 0.41				
480	8000	Vm/s Pc %		mu	Itiply t	he dat			by the		wing			4.86	8.5 4.24	2.94 4.9 3.36	2.37 2.9 2.72	1.96 1.9 2.24	1.64 1.2 1.90	0.6 1.38	0.94 0.3 1.06	0.76 0.17 0.84	0.59 0.09 0.69	0.41 0.04 0.47				
20003730	9000	Vm/s Pc %		- S	efficier tainles	s steel						. 0.8			4.24 11 4.78	3.36 6.5 3.80	3.7 3.06	2.24 2.35 2.52	1.90 1.52 2.13	1.38 0.75 1.56	0.38 1.19	0.84 0.22 0.94		0.47 0.05 0.53				
540	-	Vm/s Pc %		- P	VC							. 0.7											0.12 0.76	0.53	0.024			
600	10000	Vm/s Pc %		- S	heet st	teel			  			. 0.8			12.2 5.30	7.4 4.20	4.3 3.40 5.2	2.7 2.81	1.7 2.36	0.9 1.73	0.45 1.34 0.54	0.25 1.06	0.13 0.86	0.055 0.61 0.06	0.024 0.44 0.03			-
660	11000	Vm/s		- S	lightly	rusty p	oipes .					1.25				9 4.61	5.2 3.76	3.3 3.07	2.1 2.59	1.1 1.89	0.54 1.46	0.3 0.15	0.16 0.93	0.06 0.65	0.03			-
720	12000	Vm/s		- V	ery rus	sty, end	crusted	pipes				. 2.1				10 5.05	6 4.08	3.8	2.5	1.3 2.08	0.52	0.35	0.19	0.075	0.035	-		-
780	13000	Pc % Vm/s															7.3 4.43	4.5 3.65	3.08	1.5	0.75	0.42	0.23	0.08	0.04 0.56			_
840	14000	Pc % Vm/s															4.76	5.4 3.95	3.4	1.7 2.43	0.85 1.86	0.48	0.26	0.1 0.83	0.047			
900	15000	Pc % Vm/s															9 5.1	5.8 4.22	3.75 3.54	1.9 2.60	0.96 2.00	0.53 1.57	0.29 1.27	0.11 0.88	0.053 0.65			
960	16000	Pc % Vm/s			Re	ecomn	nended	deliv	ery dia	meter								6.5 4.49	4.3 3.78	2.1	1.1 2.13	0.6 1.68	0.32 1.36	0.12 0.95	0.06 0.70			
1020	17000	Pc % Vm/s																7.2 4.76	4.6 4.01	2.45 2.94	1.2 2.26	0.67 1.78	0.35 1.44	0.14 1.00	0.065 0.77	0.033 0.54		
1080	18000	Pc % Vm/s			Re	ecomn	nended	intak	e diam	eter									5.4 4.26	2.8 3.12	1.4 2.38	0.78 1.86	0.43 1.53	0.16 1.06	0.073 0.78	0.037 0.57		
1140	19000	Pc % Vm/s																	6 4.49	3.2	1.53 2.53	0.86 1.99	0.46 1.65	0.175 1.12	0.08 0.84	0.043 0.61	0.037 0.52	
1200	20000	Pc % Vm/s																	6.5	3.4 3.45		0.93 2.12	0.5			0.046 0.63	0.04 0.54	0.025



#### PRESSURE DROPS

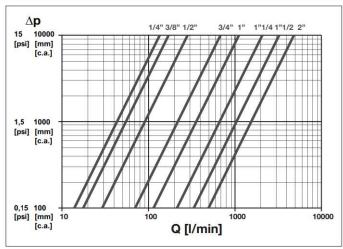
#### BALL VALVE LEVER HANDLE





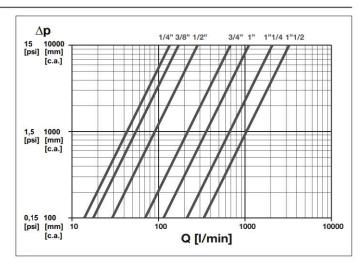
#### BALL VALVE BUTTERFLY HANDLE





# BALL VALVE WITH PIPE UNION BUTTERFLY HANDLE



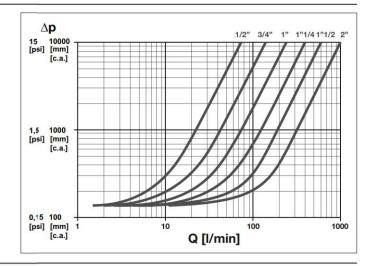




#### **PRESSURE DROPS**

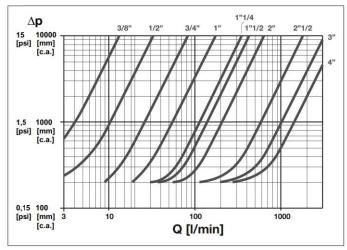
CHECK VALVE WITH SPRING DISC





# "SPRINT" CHECK VALVE WITH SPRING DISC



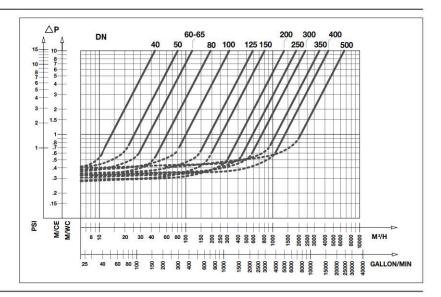




#### PRESSURE DROPS

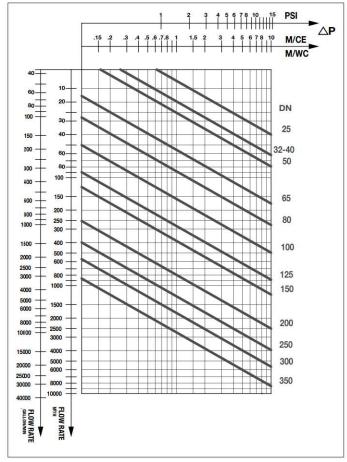
#### CHECK VALVE WITH AXIAL GUIDE





# BUTTERFLY VALVE IN CAST IRON







## PRESSURE DROPS

#### PRESSURE DROP WITH REFERENCE TO THE EQUIVALENT PIPE LENGTH IN METRES OF GALVANISED STEEL PIPE

DN	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6
	0.23	0.35	0.47	0.7	0.94	1.17	1.41	1.88	2.35	2.82	3.76	4.7	5.64
	0.22	0.33	0.44	0.67	0.86	1.11	1.33	1.78	2.23	2.68	্নী	-	-
	-	0.16	0.22	0.32	0.43	0.54	0.65	0.86	1.08	1.30	1.73	2.16	2.59
<del>-</del>	-	0.61	0.81	1.22	1.63	2.03	2.44	3.25	-	-	-	-	-
	-	w.	0.27	0.41	0.55	0.68	0.82	1.04	1.37	1.64	2.18	12	¥
	0.16	0.24	0.32	0.48	0.64	0.79	0.95	1.27	1.59	1.91	2.54	-	¥.
	-	0.28	0.34	0.5	0.67	0.84	1.01	1.35	1.68	2.02	2.96	1.5	4.04
	0.1	0.15	0.2	0.3	0.41	0.51	0.61	0.81	1.02	1.22	*	-	-
	-	-	0.43	0.65	0.86	1.08	1.3	1.73	-	-		re:	-
	0.04	0.06	0.08	0.12	0.17	0.21	0.25	0.33	0.41	0.5	0.66	0.83	0.99
\$	0.34	0.51	0.69	1.03	1.37	1.71	2.06	2.74	3.43	4.11	5.49	6.86	8.23
中	0.42	0.62	0.83	1.25	1.66	2.08	2.5	3.33	4.16	4.99	6.65	8.32	9.98
	-	<b>=</b> 0	0.09	0.13	0.18	0.22	0.27	0.36	0.44	0.55	0.73	E=	-
	2	2	0.44	0.66	0.88	1.1	1.31	1.75	2.19	2.7	3.51	-	2
	0.05	0.08	0.1	0.15	0.2	0.25	0.3	0.41	0.49	0.59	-	11 <del>7</del> 1	ō
	0.34	0.5	0.67	1.01	1.35	1.68	2.02	2.69	3.36	4.02	-	-	ī.
₩	-	-	0.28		-	-	(-	-	-		-	:-	-
<b>**</b>	4	-	0.30	-	-	-	-	2	-	-	-	-	2
	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.03
	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	-	ē

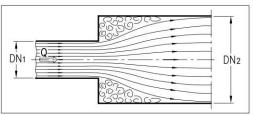


#### PRESSURE DROPS

# LOCALISED PRESSURE DROPS PRESSURE DROPS DUE TO SUDDEN WIDENING, IN METRES OF WATER COLUMN

DN = Nominal pipe diameter

Di = Real internal pipe diameter



Flow	DN1		25			32			40		ĺ	50		Î.,	65			80		ĺ.	100			125		15	50	200
rate	Di1	27.4	27.4	27.4	36.1	36.1	36.1	42.0	42.0	42.0	53.1	53.1	53.1	68.8	68.8	68.8	80.8	80.8	80.8	105.1	105.1	105.1	206.5	206.5	206.5	155.2	155.2	206.5
Q	DN2	32	40	50	40	50	65	50	65	80	65	80	100	80	100	125	100	125	150	125	150	200	150	200	250	200	250	250
[m <sup>3</sup> /h]	Di2	36.1	42.0	53.1	42.0	53.1	68.8	53.1	68.8	80.8	68.8	80.8	105.1	80.8	105.1	129.7	105.1	129.7	155.2	129.7	155.2	206.5	155.2	206.5	260.4	206.5	260.4	260.4
3		0.02	0.03	0.05		0.01	0.02		0.01	0.01																		
6		0.07	0.13	0.22	0.01	0.04	0.07	0.01	0.03	0.04		0.01	0.02															
9		0.16	0.30	0.49	0.02	0.09	0.16	0.02	0.07	0.09	0.01	0.02	0.04			0.01												
12		0.29	0.54	0.88	0.04	0.16	0.28	0.04	0.12	0.16	0.02	0.04	0.06		0.01	0.02			0.01									
15		23416	100000000000000000000000000000000000000	1.37	100000	52520 0000				1.00	1000	0.06			0.02			0.01	1000000									
18		S 1877	1.21							100	-	0.08		-								0.01						
21		0.90	1.65	2.69								0.11										0.01						
24		1.17	2.15	3.51	THE PERSON	100/03/03/00		30000000000	DESCRIPTION OF THE PERSON OF T	010/05/27/20	DESCRIPTION OF THE PARTY OF THE	0.15		100-0100000000	500000000000000000000000000000000000000		STREET, STREET	0.0000000000000000000000000000000000000	COCAZACO		100000000000000000000000000000000000000	PC2000000000000000000000000000000000000						
27						-		mission mass		STEEL STORY		0.19		-	envillance.				-		to the second	0.02			0.01			
30					-				-	-	-	0.23		-						-		-		0.01				
36					120,000	715-20-5				12000000000		0.34		100000000000000000000000000000000000000	S-10-10-10-10-10-10-10-10-10-10-10-10-10-		0.000	200000000000000000000000000000000000000		C 100 12:55	100000000000000000000000000000000000000			0.01				
42					0.45	1.92	3.48	Desiry March	100000000	2000		0.46		100000000000000000000000000000000000000	-		The Court of the C	-	STEED STEEDS		100000000000000000000000000000000000000	12000000		0.01	(Contractor)		0.01	
48									Section 1			0.60								Name and Address of			No. on the	0.02		100 000	0.01	
54								0.50003.000	The state of the state of	2007/200000	Senne nec	(Administra		117200000000000000000000000000000000000	and the same		100000000000000000000000000000000000000		20000000	174.5004.000	Security and	0.08	0.75545000	CONTRACTOR OF STREET	0.04	Service Contract		
60								1.03	2.90	3.93					100000000000000000000000000000000000000			100000000000000000000000000000000000000				0.10	33.253.33					
75																						0.16						
90											00000000	10 / C-C / ME		(Factories)	11000000		12.500 (0.00)	100000000	S 001 F 500	2000000	A TOTAL COLUMN	0.23	100000000000000000000000000000000000000	C 20 C 20 C	1000	- CO. C. C. C. C.		
105											1.45	2.85	4.91	100000000000000000000000000000000000000	A 108 (1791)		100000000000000000000000000000000000000	DESCRIPTION AND	10000000	10000000	POWERON!	0.32		DESCRIPTION OF THE PARTY OF THE	0.70%	100000000000000000000000000000000000000		0.01
120														S 22700	NIVAS NAVA		0.36		The second	585 B1901	POR CORE	CONTRACTOR	100 m 300 m	100000000000000000000000000000000000000	0.18	500000000		NOTE OF STREET
135 150														211111111111111111	2.09		121111111111111111111111111111111111111					0.52			100010000	111111111111111111111111111111111111111		
														0.40	2.09	3.31	0.000		65330.000	(5)(5)(1)(1)	- Table 1	0.65	74.55	70000		7000		A
180 210																						1.27						-
240																						1.65						
270																	1.44	3.23	4.00	DOM: NO.	100000000000000000000000000000000000000	2.09	CONTRACTOR OF THE PARTY OF	SERVING SERVING	(50000000)	11/2000/2004		250000000000
300																				-	THE OWNER OF THE OWNER OWNER OF THE OWNER OWNE	2.58	-	-		-		0.04
360																						3.72			1.65			0.04
420																				0.00	1.00	J.1 L	1000000		2.25			0.09
480																							I SECURIT	2000000000	2.94	100000000000000000000000000000000000000		0.03
540																									3.72			0.14
600																							100000000000000000000000000000000000000	ESCHALAGE	4.59	100000		0.17
660																							0.7	2.07	1.00	0.91		Trans.
720																										1.08		0.25
780																										0.000000	2.78	
840																										W.Seeto		0.34
900																												0.39
1000																												0.48
1100																												0.58
1200																												0.70
1300																												0.82
1400																												0.95
1500																												1.09

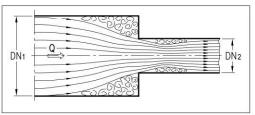


#### PRESSURE DROPS

# LOCALISED PRESSURE DROPS PRESSURE DROPS DUE TO SUDDEN NARROWING, IN METRES OF WATER COLUMN

DN = Nominal pipe diameter

Di = Real internal pipe diameter



Flow	DN1	32	4	0		50			65			80			100	_		125			150		Ĩ	200			250	
rate	Di1	36.1	42.0	42.0	53,1	53,1	53,1	68,8	68,8	68,8	80,8	80,8	80,8	105,1	105,1	105,1	129,7	129,7	129,7	155,2	155,2	155,2	206,5	206,5	206,5	260,4	260,4	260,4
Q [m³/h]	DN2 Di2	25	25	32	25	32	40	32	40	50	40	50	<b>65</b> 68,8	<b>50</b> 53,1	<b>65</b> 68,8	80	65	80	100 105,1	80	100	125	100 105,1	125	150	125	150	200
3	DIZ	0,02	27.4	36.1	0,04	-	42.0	36.1	42.0 0.01	00,1	42.0	53,1	00,0	55,1	00,0	00,0	00,0	00,0	103,1	00,0	105,1	129,1	100,1	125,1	100,2	123,1	100,2	200,3
6		HONOTLOSSON	Total Manager I	0.02	Control Services		0.01		0,01	0.01	0.03	0.01																
9		(ASSESSMENT)	CONTRACTOR	000000000	TREASURE TO SERVICE STATE OF THE PARTY OF TH	Ser Control	Control of the last	100000000000000000000000000000000000000	0.05		100000000000000000000000000000000000000	I SO THE SAME		0,02	0.01		0.01	0.00										
12		1201100000	Section of the last of the las	THE RESERVE	The second	Contract of the Contract of th	CONTRACTOR OF THE PARTY OF		0,09	-	Total Consumer	TO STATE OF THE PARTY OF THE PA	0,01	Dell'aller and the	O Charles		0,01	0,01										
15		0,54	0,73	0,11	0,93	0,23	0,09	0,31	0,14	0,04	0,17	0,05	0,01	0,07	0,02	0,01	0,02	0,01		0,01								
18		0,78	1,05	0,16	1,34	0,33	0,12	0,44	0,21	0,05	0,24	0,07	0,01	0,10	0,03	0,01	0,03	0,01		0,02								
21			1,43	0,22	1,83	0,45	0,17	0,60	0,28	0,07	0,33	0,10	0,02	0,13	0,04	0,01	0,05	0,02		0,02	0,01							
24			1,87					100	0,37		0.00	0.41-0.0		1000			1018/0000		1000000	0,03			0,01					
27				0,36					0,47		and the second			-					and the same	0,04	(CONSTRU		0,01					
30					3,74	The second			0,58			C. C. Walleton								0,05			0,02	-				
36						1,31	and the same of	and the same	0,83	and the second	and the same	Contract Contract		and the same			and the second		olinia anni	0,07	-		0,03	-				
42							0,68	44.00	1,13			- Committee							-	-			0,03	-		0,01		
48									1,48	(C) (C)		1.4					0,24							0,02		0,02	5.00	
54								3,97	1,87			-					0,30		1.4					0,02		0,02		
60 70									2,31								0,50		100000			CONTRACTOR.	1 4 1000		Contract Co.	1000		
80										0,19	*:				117	71	0,65					10.50	.71	17	441.000			
90											4,13	100 400 0000					0,83					COMPONIE	1134	1000 E. Contraction		17.000,000,000		0.01
105												1,00					1,13					1000						
120																	1,47						100000	1000		4 30.000		
135																-	1,86					1100011		1		-	The same of	
150															1,83	0,69	2,30	1,03	0,20	1,23	0,32	0,08	0,44	0,15	0,05	0,19	0,08	0,01
165																0,83	2,78	1,25	0,24	1,48	0,39	0,09	0,53	0,19	0,07	0,23	0,10	0,02
180																	3,31	1,48	0,29	1,77	0,46	0,11	0,63	0,22	0,08	0,27	0,11	0,02
200																	4,09		0,36	-								
220																		2,22	0,43	0.000	DOMESTICAL PROPERTY.	CENT 100 ES	100,500,000	120412020	020000000	DESTRUCTION	D-50600000	1000
240																			0,52		-		1,12					
260																				100000000000000000000000000000000000000	- Tions	STATE OF STATE OF	1,31	Total Control	5715/10000	100000000000000000000000000000000000000		000000000000000000000000000000000000000
280																				4,28			1,52			The second		
300 330																					1,27	0,31	2,11	0,61	See Notice	100000000000000000000000000000000000000	1008100110	SCO-MISCOLUSE
370																						0,37		0,74		alternation would	and the same	and the same of
410																							PACKET STATE OF	1,15		NAME AND ADDRESS OF		COLUMN TO SERVICE
450																							1007000000	1,38	DECEMBER	THE RESERVE	CONTRACTOR OF THE PERSON NAMED IN	Contraction of the last of the
500																							0,02	and the same		2,12		
550																								TOTAL CONTRACT	teromoses.	2,56	pioni recessor	(confessioner)
600																										3,05	COLUMN TOWNS	
660																										3,69		000000000
720																										4,39		
780																										5,15	2,16	0,40
840																											2,50	0,46
900																											2,87	0,53
960																												0,60
1020																												0,68

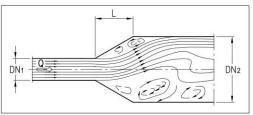


#### PRESSURE DROPS

#### LOCALISED PRESSURE DROPS LOCALISED PRESSURE DROPS ON DIVERGING ISO CONES, IN METRES OF WATER COLUMN

DN = Nominal pipe diameter

Di = Real internal pipe diameter



	DN1		25			32		ľ	40			50			65			80			100			125		1	50	200
Flow	Di1	28,5	28,5	28,5	37,2	37,2	37,2	43,1	43,1	43,1	54.5	54.5	54.5	70,3	70,3	70,3	82.5	82.5	82.5	107,1	107,1	107,1	131,7	131,7	131,7	159,3	159,3	206,5
rate Q	DN2	32	40	50	40	50	65	50	65	80	65	80	100	80	100	125	100	125	150	125	150	200	150	200	250	200	250	250
[m <sup>3</sup> /h]	Di2	37,2	43,1	54.5	43,1	54.5	70,3	54.5	70,3	82.5	70,3	82.5	107,1	82.5	107,1	131,7	107,1	131,7	159,3	131,7	159,3	206,5	159,3	206,5	260,4	206,5	260,4	260,4
	L	50	64	76	64	76	90	76	90	90	90	90	100	90	100	127	100	127	140	127	140	152	140	152	178	152	178	178
3			0,01	0,02			0,01																					
6		0,01	0,03	0,07		COLOR STREET	0,03		0,01	0,02			0,01															
9		THE RESIDENCE	0,06	THE REAL PROPERTY.		10000000	0,06		1	0,04		1000000000	0,02															
12				0,30					0,04			0,01				0,01												
15				0,46	2 2 3				0,06				0,06			0,02			0,01			100000						
18				0,66			1.0		0,08	100	100		-			0,03			0,02			0,01						
21				0,90	1100000000			-	0,11	1 050 7		C. P. L.			- N - N - N - N - N - N - N - N - N - N	0,04		7 4 4 4	0,02			0,01			0.01			
24		1000	177	100		0,13	117		1.7	170		1000				0,05			0,03			0,01			0,01			
27		0,21	0,54	1,49		-			0,18							0,06	0.04		0,04		0.04	0,02			0,01			
30					100000000000000000000000000000000000000	0,21	protection and	100000000000000000000000000000000000000	SCOTO COL	1000	10000000	III CONTRACTOR	SCHOOL STREET		DOMESTICS.	1000	0,01	acotoco.	100000		SCH FOREIGN	0,02			0,01			
36					Numericon.	0,30	NAME OF TAXABLE PARTY.		000010711		5005000	Portion and	Description of the last of the			0000550000	0,01		and the second		Della Communication	0,03		0.01	0,02			
42 48					and the same	0,40		100000000000000000000000000000000000000	The state of the s	100000000000000000000000000000000000000		0.00	2.00	0.01			0,01	1000				0,04			0,02		0,01	
54					0,04	0,53	1,75	100000000000000000000000000000000000000	0,57	-	and the same of	monthers for		Commission of the last	-	and the same	A Desired Printers	and the same	100000000000000000000000000000000000000		THE REAL PROPERTY.	0,05		and the same of	0,03		0,01	
60									0,72		-					-						0,07		0,01			0,01	
75									1,39	10.00							100000000000000000000000000000000000000	7/5	100000	0.01	0.000	The second second		0,02	S. C.		0,02	
90								0,21	1,00	0,00		0,66		- 1			1			0,01		100		0,04			0,02	
105												0,90				1100000	1			0,01					0,13	0.01		
120											0,22	0,00	0,01	2000	10000	-	1000	200000	000000000000000000000000000000000000000	0,02	-	125000000000000000000000000000000000000	0.01	-	0,17	- Contract		
135														and the same	100000		the state of the s	1000		0,02	the second second	1105/2000	the state of the s	0,09			-	
150														(CONTRACTOR)	DATE OF THE PARTY	The second	(Interest Control	1000	Charles Com	0,02		Participation of the Participa	NO. P. DOLLAR	0,11	0.000	0.0000000000000000000000000000000000000		
180														mina dubana	CHECKBERROOM	STATE OF THE PARTY NAMED IN	100000000		nn/orcessors	0,04	and the same	BURNING TO	natural engine	PROMOTOR STATE	620-9000000	SECTION AND DESCRIPTION		
210																	0,27	1,05	2,36	0,05	0,29	1,03	0,02	0,21	0,53	0,03	0,13	0,01
240																	0,35	1,37	3,08	0,06	0,37	1,35	0,02	0,27	0,69	0,03	0,17	0,01
270																				0,08	0,47	1,70	0,03	0,34	0.88	0,04	0,21	0,01
300																				0,10	0,59	2,10	0,04	0,42	1,08	0,05	0,26	0,01
360																				0,14	0,84	3,03	0,06	0,61	1,56	0,07	0,38	0,02
420																				0,19	1,15	4,12	0,08	0,83	2,12	0,10	0,52	0,03
480																							THE REAL PROPERTY.	1,09	100 PH 100	STATE OF THE PARTY.	STATE OF THE PERSON NAMED IN	
540																							0,12	1,38	3,50	0,17	0,86	0,05
600																							0,15	1,70	4,33			-
660																												0,07
720																										1000		0,09
780																											1,79	100
840																										0,41	100000000000000000000000000000000000000	0,12
900																										0,47	2,38	0,13
1000																												0,17
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1200																												0,24
1300																												0,28
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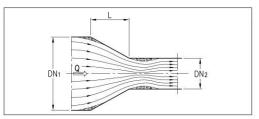


#### PRESSURE DROPS

#### LOCALISED PRESSURE DROPS LOCALISED PRESSURE DROPS ON CONVERGING ISO CONES, IN METRES OF WATER COLUMN

DN = Nominal pipe diameter

Di = Real internal pipe diameter



Flow	DN1	32	4			50	1		65			80			100			125	(i		150	1		200			250	
rate	Di1	37,2	43,1	-			100										131,7	_				-				-		
Q	DN2	25	25	32	25	32	40	32	40	50	40	50	65	50	65	80	65	80	100	80	100		100			125		
[m <sup>3</sup> /h]	Di2	28,5	28,5	64	76	76	43,1 76	90	43,1 90	90		54.5 90	90	54.5 100	100	-	-	127	127	140	140	140	-	131,7 152	159,3	178		178
3	-	50	0,01	04	0,02	70	70	0,01	90	90	90	90	90	100	100	100	121	121	121	140	140	140	132	132	102	1/0	1/0	170
6		0,01	TO CONTRACT OF		CONTRACTOR OF THE PARTY OF THE	0,01		0,01	0.01		0,01																	
9		0,02	DOMESTICAL PROPERTY.		libratuone.	0.02		1905306000	0,02		0,03	0.01		0.01														
12		0,03			TOTAL PROPERTY.	0,03			0.03		0,05			0,02			0.01											
15		19694 1690000	0,13	0,01	ALIENTAD SIDE	SCHOOL STOCK	0,01	I DOM LOSSO	INTERNATION IN		0,08	DANGE HEROCO		0,04			0,01			0,01								
18		0,08	0,19	0,01	0,55	0,06	0,01	0,18	0,07		0,12	0,03		0,05	0,01		0,02	0,01		0,01								
21		0,11	0,26	0,01	0.75	0,09	0,02	0,25	0,10	0,01	0,16	0,04		0,07	0,01		0,03	0,01		0,01								
24			0,33	0,02	0,97	0,12	0,02	0,33	0,13	0,01	0,21	0,05		0,09	0,02		0,03	0,01		0,02			0,01					
27			0,42	0,02	1,23	0,15	0,03	0,41	0,16	0,01	0,27	0,06		0,12	0,02		0,04	0,02		0,02			0,01					
30				0,03	0.00	-	0,03	-		1000000	1000	100000		0,15	0,03		0,05	0,02		0,03	0,01		0,01					
36					2,19		0,05							0,21		100	0,07	10.0		0,04			0,01					
42						0,35	12		1	1	- 17	- 0	711	0,29	17		0,10	17			10000	11041	0,02	7		0,01		
48							0,09	1,30	7.7. A.S.			17.54		0,37			0,13						0,03			0,01		
54										100							0,17		0.01	-		105.0	0,03	1		0,01	10	
60								2,04	0,80	STATE OF STREET	DOM: 123 COM	2.910.10	A			114/00000	0,21	0.000					0,04			0,02		
70									1,09	17							0,28				100	11000		17		0,02		
80 90										0,09	11.5400.0000	000000000000000000000000000000000000000					0,37							- ASS. C. N. A. C.		0.04	0.00	
105											2,33						0,47								0.01	0,04	-	
120												0.00					0,83	1/4/2010			1		-		500 E	0,07	The second	
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150														_,00		1000000	1,29						1.00				200	
165															-		1,56											
180																	1,86	0,67	0,05	0,98	0,19	0,14	0,36	0,11	0,02	0,16	0,06	0,01
200																	2,30	0,83	0,06	1,21	0,23	0,17	0,45	0,14	0,02	0,20	0,07	0,01
220																	2,78	1,00	0,07	1,47	0,28	0,21	0,54	0,16	0,03	0,25	0,08	0,01
240																		1,19	0,08	1,74	0,34	0,24	0,64	0,20	0,03	0,29	0,10	0,02
260																			0,10	12.00 × 11.00 × 1	100000000000000000000000000000000000000		CONTRACTOR	0,23	100,000,000	man of the last	(CONTROL COM	
280																				remotion out	anni kolomoni e e	deleter transport	Name of Street	0,27	190000000000	A CONTRACTOR OF STREET	THE REAL PROPERTY.	CONTRACTOR OF THE PARTY OF THE
300																				2,73	CARCES MAN	RESERVED TO SERVED TO SERV	III WEIGHOU	0,31	CONTRACTOR OF	200,000	0.0000000000000000000000000000000000000	200000000000000000000000000000000000000
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#### **ELECTRIC CONTROL PANELS FOR GP PRESSURE BOOSTER SETS**

The electric control and regulation panels are designed to command electric pumps in pressure booster systems and to drain sump basins or water collection tanks.

It is therefore clear that the electric panel is a crucial part of the system.

#### PROTECTION DEGREE

This is shown as "IP", which stands for "Ingress Protection" (i.e. the degree of protection against the penetration of materials and extraneous agents).

Standard CEI EN 60529 (protection degree of casings - IP code) permits the IP code to be used to indicate the degree of protection of electrical equipment with regards access to live parts and the penetration of water and solid foreign bodies.

The IP code is made up of 2 characteristic numbers; an additional letter can be added in cases where the protection of people against access to live parts is higher than that indicated by the first number.

Other letters can be added to give supplementary indications for the protection of people or materials. The IP protection degree must always be read number by number, not as a whole figure.

# FIRST CHARACTERISTIC NUMBER PROTECTION AGAINST THE PENETRATION OF FOREIGN BODIES AND ACCESS TO DANGEROUS PARTS

Number	Test	Description	Comment
0		No protection	
1		Protected against solid elements measuring more than 50 mm	It must be impossible to insert parts of the human body (e.g. a hand) or solid elements measuring more than 50 mm in diameter
2	4	Protected against solid elements measuring more than 12 mm	It must be impossible to insert fingers, or similar objects measuring up to 80 mm, or solid bodies with a diameter of more than 12 mm
3	4	Protected against solid elements measuring more than 2.5 mm	It must be impossible to insert wires with a diameter or thickness of more than 2.5 mm, or solid bodies with a diameter of more than 2.5 mm
4	4	Protected against solid elements measuring more than 1 mm	It must be impossible to insert wires or twin leads with a diameter or thickness of more than 1 mm, or solid bodies with a diameter of more than 1 mm
5	u	Protected against dust	The penetration of dust is not entirely excluded, but the quantity that can enter is not enough to jeopardise correct operation
6	1	Totally protected against dust	No dust penetration is permitted



#### **ELECTRIC CONTROL PANELS FOR GP PRESSURE BOOSTER SETS**

#### SECOND CHARACTERISTIC NUMBER PROTECTION AGAINST THE PENETRATION OF WATER

Number	Test	Description	Comment
0		No protection	
1	#	Protected against vertical drops of water	Drops of water that fall vertically must not produce a damaging effect
2	4	Protected against drops of water with a maximum inclination of 15°	Drops of water that fall vertically must not produce a damaging effect when the casing is tilted by up to 15° in relation to its original position
3	1	Protected against rain	Rainwater falling with an angle of up to 60° from the vertical must not produce a damaging effect
4	1	Protected against water spray	Water sprayed onto the casing from any direction must not produce a damaging effect
5	1/6	Protected against jets of water	Water that reaches the casing from any direction via a nozzle must not produce a damaging effect
6		Protected against powerful jets of water	In the case of waves or powerful jets, the water must not penetrate the casings in harmful quantities
7	Im 15 cm 1	Protected against the effects of temporary immersion	It must be impossible for harmful quantities of water to penetrate the casing immersed under certain pressure and duration conditions
8	° M	Protected against the effects of continuous immersion	The material can be submerged in water in the conditions specified by the manufacturer

Protection of people against access using a tool. Must only be used if:

- the effective protection against access to dangerous parts is higher than that indicated by the first characteristic number
   the only indication is that of protection against access to dangerous parts, and the first characteristic number is replaced with an X



#### **ELECTRIC MOTOR START-UP METHODS**

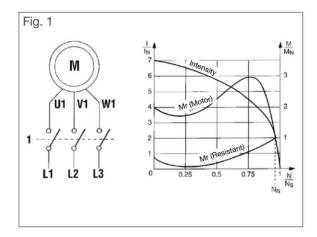
#### DIRECT START-UP

Direct start-up is the most simple method and involves connecting the rated motor voltage directly to the stator. In general, this type of start-up is used for less powerful motors that quickly reach their running speed.

Fig. 1 illustrates the direct start-up procedure, obtained by closing connections "1".

The main disadvantage, as seen in the drawing, is the high rotor intake current at pick-up (start-up), and therefore the high level of current requested by the stator from the mains supply, creating sudden voltage drops that affect the mains itself.

The advantages are the simplicity of the equipment, a good pick-up torque, and minimum start-up time.



#### STAR - TRIANGLE START-UP (Y - Δ)

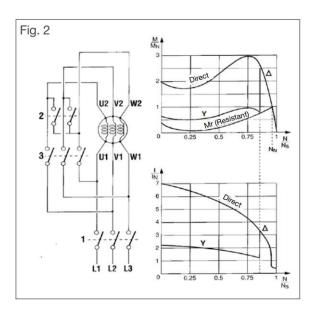
This method is used for motors that, at running speed, are powered with a triangle connection (indicated by  $\Delta$ ).

It involves starting the motor with the windings in a star form (Y) then, when the nominal rotation speed has almost been reached, switching them to a triangle configuration ( $\Delta$ ).

With reference to fig. 2, connections "2" are closed but connections "3" are left open for the star configuration, then contacts "1" are closed and the motor starts up with the star Y. In this way, the motor absorbs only 1/3 of the line current required for startup with the triangle configuration  $\Delta$ . In addition, the pick-up torque is 3 times less than that with triangle start-up.

When a certain predefined speed is reached, connections "2" are opened and connections "3" are simultaneously closed to produce the triangle configuration. The torque increases (along with the intake current) compared with the Y configuration.

This method is generally used for motors with a power level between 7 and 50 kW.





#### **INSTALLATION STUDY**

#### COMBINATION OF SYSTEM SET AND WORKING POINT

To obtain the characteristic bend of two pumps or more with identical characteristics, working in parallel (SET), it is necessary - with the same head to add together the flow rates of each single pump in the direction of the horizontal axle (i.e. the flow rate one). This is illustrated in the figure, which clearly shows that the characteristic bend of the additional pumps straightens out in comparison with that of the first pump; this causes a shift of the working point from A1 to A2 when 2 pumps are working in parallel, or to A3 in the case of 3 pumps in parallel. Of course, the characteristic bend R of the system remains unaltered.

When a set works in a system, the **working point P**<sub>0</sub> is the intersection between the characteristic bend of the set and that of the system, as explained below.

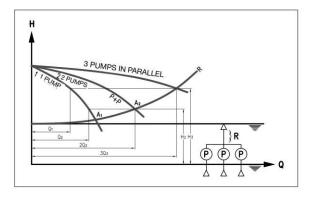
The coordinates  $H_0$  and  $Q_0$  are respectively the head and flow rate that the set guarantees to the system during operation.

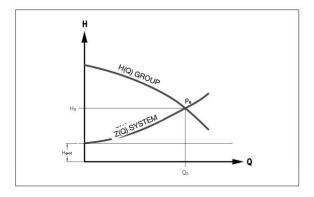
It is important to emphasise that the working point may be anywhere on the set bend depending on the shape of the characteristic bend of the system. The aim is to choose the set that not only enables the working point to guarantee the required flow rate and head, but enables it to do this with the highest possible productivity - i.e. as close as possible to the point of maximum efficiency (**BEP**).

It is taken that the working flow rate  $Q_0$  is  $0.8\div1.1$  times the BEP flow rate. For a system to function regularly therefore, the working point must be:

- in an area where the set works well (good efficiency and low NPSH field as the field within the rated points) for all the working conditions envisaged
- stable (explained in the next paragraph)

The characteristic bend of the system, and in particular the total pressure drops, must therefore be calculated carefully. An incorrect assessment of the pressure drops will cause a shift in the working point. Finally, it is worth remembering that the system pressure drops may increase over time due to encrustation in the pipes.





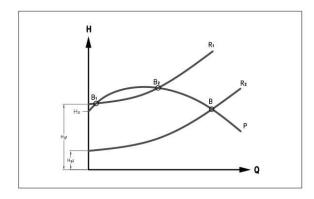


#### **INSTALLATION STUDY**

#### STABILITY

For the working point to be stable, the slope of the characteristic bend **R** of the system must be greater than that of the characteristic bend **P** of the set (both evaluated on the working point considered). The greater the angle formed by the intersection of the two bends, the greater the operating stability, in that slight oscillations in the geodetic height and/or the pressure drops in the duct lead to minor flow rate variations.

For example, the working point **B** in the figure has the above-mentioned features, and so is stable. The same cannot be said for point B2, because an accidental increase in the pressure drops and/or the geodetic height would lead the set to work in point B1. Even when the initial conditions are restored, the set will not be able to return to B2, so the flow rate will remain at the reduced level. The disturbance cannot therefore be recovered; on the contrary, if we are in B1 (where the la slope of the characteristic bend **P** of the system is less than the characteristic bend **P** of the pump), a slight reduction in the geodetic height will produce a reduction in the flow rate rather than the increase that would be possible when starting from points B and B2.





#### **CHOOSING THE PUMPS FOR A VARIABLE SPEED SET**

#### **GENERAL INFO**

A pressure booster set is sized by analysing the trend of the flow rate demand over time (for instance over 24 hours), and by examining the distribution/usage circuit. This enables the basic parameters to be defined: Q<sub>max</sub>, H<sub>max</sub>, H<sub>set</sub>, maximum number of pumps working, and the possible presence of a reserve (standby) pump. In any case, to optimise the use of the set, it is necessary to find the maximum flow rate point as close as possible to the bend (relating to the parallel of all the pumps working at the maximum speed). When the conditions could be critical, the NPSH must be checked in conditions with Q<sub>max</sub>-H<sub>max</sub> - i.e. with all the pumps working. For the description of the various operating cases, the example is a set with three pumps of the same type.

#### CONSTANT PRESSURE SYSTEM SP EFC INVERTER DEVICES

With reference to the example in Fig. 1, it can be seen that when point  $Q_{\text{max}}$ - $H_{\text{set}}$  is not positioned on the bend relating to the parallel of all the pumps working at the maximum speed, pump 1 does not work at maximum speed when the maximum flow rate is requested.

When the request diminishes, pump 1 reduces its rotation speed until it reaches a zero flow rate. At this point (M), pump 3 is stopped and pump 1 is brought to its maximum rotation speed. The variable speed pump therefore passes from zero flow rate to maximum flow rate in the tract A-B.

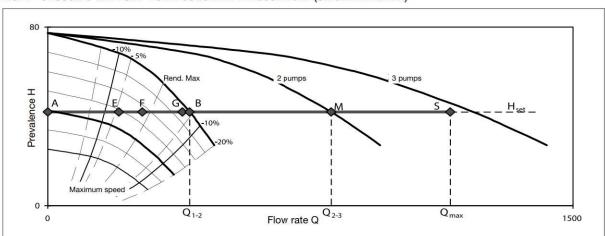
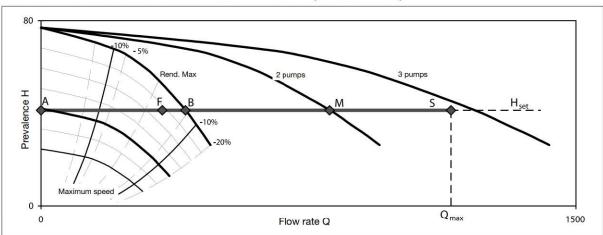


FIG. 1 - CHOOSING THE PUMP FOR A CONSTANT PRESSURE SET (SINGLE INVERTER)







#### **CHOOSING THE PUMPS FOR A VARIABLE SPEED SET**

The pump must be selected on the basis of certain fundamental data:

- requested pressure H<sub>set</sub>
- maximum flow rate that the single pump can work at (which must not be less than Q<sub>max</sub>/no. of pumps)

These values are used to examine the hydraulic bends of the variable speed pumps, selecting the one that covers the nominal pressure field for a flow rate that at least reaches the maximum described above.

This point should be to the right of the maximum pump productivity point, but in any case ensuring a yield no lower than 5÷7% of the maximum.

# CONSTANT PRESSURE SYSTEM SP MFC AND E-SPD+ INVERTER DEVICES

With reference to the example in Fig. 2, it can be seen that when point Q<sub>max</sub>-H<sub>set</sub> is not positioned on the bend relating to the parallel of all the pumps working at the maximum speed, they all work at reduced speed even when the maximum flow rate is requested (point G seen on the single pump). When the request diminishes, pumps 1, 2 and 3 reduce their rotation speed until it reaches a Q2-3 flow rate (point F seen on the single pump). At this point (M), pump 3 is stopped and pumps 1 and 2 increase their rotation speed to adapt to the new conditions. If the request is further reduced, pumps 1 and 2 reduce their rotation speed until it reaches a Q1-2 flow rate (point E seen on the single pump). At this point (B), pump 2 is stopped and pump 1 increases its rotation speed to adapt to the new conditions. From now on, until the request terminates completely (point A), pump 1 works by itself. All the variable speed pumps therefore pass from zero flow rate to maximum flow rate in the tract A-B, but more markedly in the field E-B. The selection of the type of pump is made in the same way as for the single pump but, given the speed variation of all the pumps in the set, it is advisable to position the maximum flow rate point (B) so that its efficiency is closer to the maximum value with a deviation of less than 5%, and to also position point E so that it gives efficient values.

The selection of the pump is made in the same way as for the single pump but, given the presence of the fixed speed pumps, it is advisable to position the maximum flow rate point (B) so that its efficiency is closer to the maximum value with a deviation of less than 5%.

- Similar considerations can be made when selecting the pump in cases of stepped pressure drop compensation via pressure sets that grow with the increase in the number of pumps fitted (Fig. 3). Depending on the number of pumps fitted, pump 1 will work (modulating its speed) on tract A-B = when it works alone (H<sub>set.1</sub>), on tract C-D = when it works in parallel with pump 2 (H<sub>set.2</sub>), and on tract E-F = when it works in parallel with pumps 2 and 3 (H<sub>max</sub>).
- Similar considerations can be made when selecting the pump in cases of stepped pressure drop compensation via pressure sets that grow with the increase in the number of pumps fitted (Fig. 4). Depending on the number of pumps working simultaneously, each of them will work (modulating their speed) on tract A-B = when pump 1 works alone (H<sub>set.1</sub>), on tract C-D = when pumps 1 and 2 work in parallel (H<sub>set.2</sub>), and on tract E-G = when all three pumps work in parallel (H<sub>max</sub>).

#### CONSTANT FLOW RATE SYSTEMS

Not knowing the type of system, it is impossible to give any further indications here for the selection of the pump, apart from those given for single pumps.

#### MECHANICAL INSTALLATION

The set must be positioned on a flat, protected surface in an area with reserved access, where there is sufficient space for maintenance and removal. If not fitted with anti-vibration supports, the set can be anchored to the floor using foundation bolts.

- The diameter of the connection pipes must be at least equal to (no smaller than) the intake and delivery manifolds of the set; they must be as short and straight as possible and with a path that always ascends towards the pumps, using the least number of bends and avoiding goosenecks that may cause drain-traps or air pockets. You are advised to use metal pipes with a good degree of rigidity to avoid any risk of collapse.
- All the threaded or flanged connections must be well sealed to prevent air infiltration.
- Supports, anchoring systems, pipes and other system components must be independent of the set, to avoid creating additional loads or strain on it.

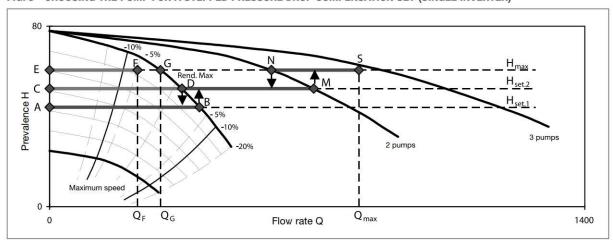


#### **CHOOSING THE PUMPS FOR A VARIABLE SPEED SET**

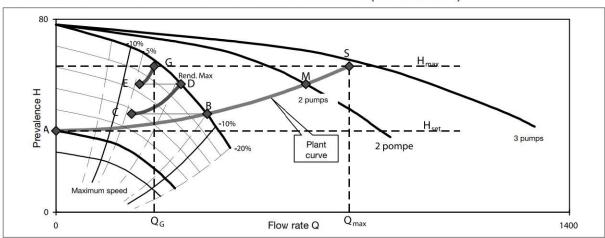
- It is advisable to install a shut-off valve downstream of the set.
- To avoid vibrations in the system pipes, it is a good idea to install compensation joints on the intake and delivery lines of the set.
- Always install a foot valve in above-head conditions.
- When testing the set, add a T union with a shutoff valve downstream, along with the relative

recirculation pipe leading to the intake tank (if the water is to be recovered).

#### FIG. 3 - CHOOSING THE PUMP FOR A STEPPED PRESSURE DROP COMPENSATION SET (SINGLE INVERTER)



#### FIG. 4 - CHOOSING THE PUMP FOR A PRESSURE DROP COMPENSATION SET (MULTI-INVERTER)





#### PRESSURE TANKS

#### CHOOSING AND SIZING THE PRESSURE TANK

The job of the pressure tank, or autoclave, is to limit the number of hourly start-ups of the pumps, supplying the system with a part of its water reserve (which is kept pressurised by the air above).

The pressure tank may be of the air cushion or membrane type. In the membrane version, an elastic membrane inside the tank itself prevents any contact between the air and the water.

In the air cushion version on the other hand, there is no marked separation between the air and the water as parts of each of them tend to mix together, so there is a need for air supply units or a compressor to divide them.

The formula for determining the volume of a pressure tank is as follows:

If we know the maximum intake of the system in litres/min  $(A_{\text{max}})$  and the maximum number of pump start-ups permitted in one hour  $(N_{\text{max}})$ , we can use the table to calculate the necessary tank volume.



	System pressure																											
A <sub>max</sub> (I/min)	P <sub>prec</sub> P <sub>min</sub> P <sub>max</sub>	0.8 1 2	0.8 1 2.5	1.8 2 3	1.3 1.5 2.5	1.3 1.5 3	1.8 2 2.5	1.8 2 4	2.3 2.5 4	2.3 2.5 4.5	2.3 2.5 5	2.8 3 5	3.8 4 8															
															Tank volume [litres]													
														10		45	35	60	50	40	100	35	50	40	35	45	30	
15		70	60	90	80	60	160	60	80	70	60	70	50															
20		100	80	120	110	80	210	80	100	90	70	90	70															
30		140	110	180	160	120	310	120	150	130	110	140	100															
50		230	180	300	270	200	520	190	250	210	180	220	170															
75		350	270	450	400	300	780	280	370	310	270	330	250															
100		460	360	590	530	400	1040	370	490	410	350	440	330															
150		690	540	890	790	600	1550	560	730	610	530	660	490															
200		920	720	1180	1050	800	2070	740	980	810	700	870	650															

The formula for making the calculation is: V = Tank / tank volume (litres)

A<sub>max</sub> = maximum system intake (litres/min)

M = Multiplier coefficient (= 16.5 for this calculation model)

 $P_{min}$  = Minimum pressure switch setting at which the pump starts up  $P_{min}$  = Maximum pressure switch setting at which the pump stops

N<sub>max</sub> = Maximum number of pump start-ups in one hour

P<sub>prec</sub> = Pre-load pressure

 $\Delta V_{t} = \frac{\left[\text{M A}_{\text{max}} \left(\text{P}_{\text{max}} + 1\right) \left(\text{P}_{\text{min}} + 1\right)\right]}{\left[\text{N}_{\text{max}} \left(\text{P}_{\text{max}} - \text{P}_{\text{min}}\right) \left(\text{P}_{\text{prec}} + 1\right)\right]}$ 

All the pressure values are expressed in bars (relative pressure)

When calculating the volume of the tank Vf, the following parameters can be modified: Nmax, Pmin, Pmax, Amax. NB: adjust the tank pre-load at 0.2÷0.3 bar in relation to the pump start-up pressure.